



Sliding Core Molds DME Standard Клиновые формы DME стандарт

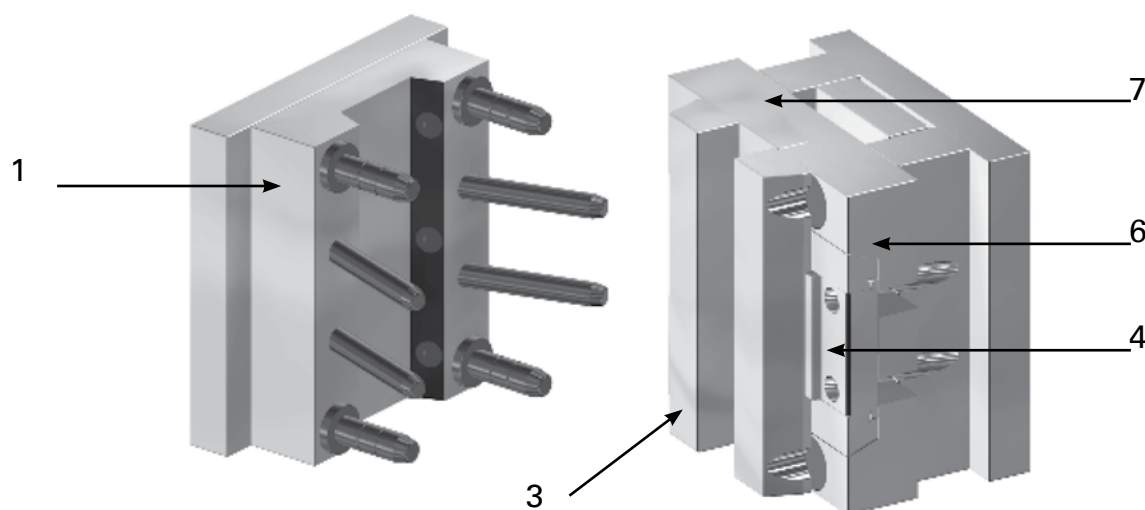


Sliding Core Molds - DME Standard

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Sliding Core Molds - Euro Standard

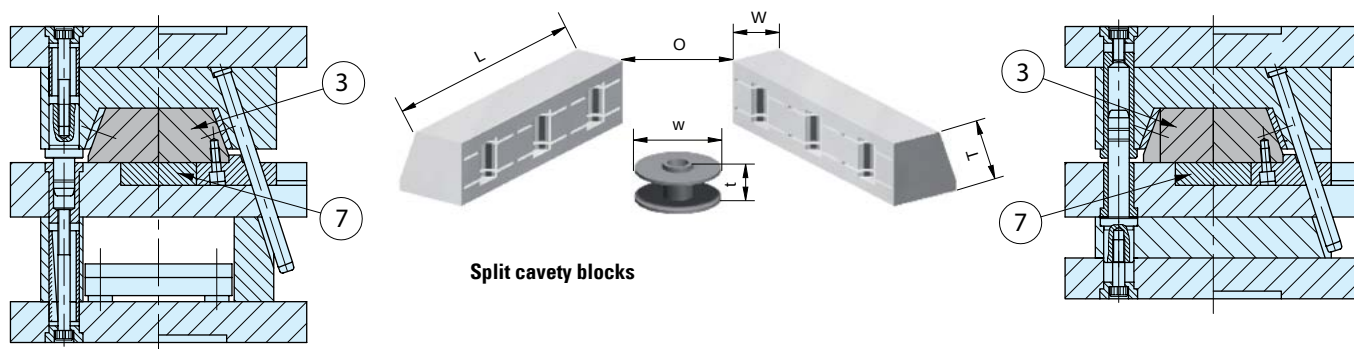
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Features

1. Split cavity blocks 3 (BK 4013 A & B) and core bar 7 (BK 4016) can be used over the total length of the mold.
2. Split cavity blocks 3 (BK 4013 A & B) and core bar 7 (BK 4016) are available in DME 3 (1.2312), DME 5 (1.2344), DME 6 (1.2767), DME 7 (1.2311), DME 9 (Impax® S), DME 11 (Stavax® ESR). Other steel qualities upon request.
3. Machining and/or heat treatment of the split cavity blocks 3 (BK 4013 A & B) will not distort the guiding system as they are screwed and doweled separately to the guide blocks 4 (BK 4014/BKS 4014).
4. The location of the locking system does not interfere with the parts to be ejected.
5. The holes for the angle pins are drilled through the guide blocks 4 (BK 4014/BKS4014) and not through the split cavity blocks 3 (BK 4013 A & B). This gives maximum space for machining and cooling of cavities.
6. Larger bottom plate 6 (BK 4017/BKS 4017) allows larger opening of the split cavity blocks 3 (BK 4013 A & B).
7. Top bolster plate 1 (BK 4011/BKS 4011) in one piece - in steel DME 3 (1.2312) or DME 10 (Ramax® S) - allow greater closing pressure of the split cavity blocks 3 (BK 4013 A & B).
8. The pocket for the core bar 7 (BK 4016) is precisely central and made to a H8 tolerance.
9. Mold can be adapted in assembled condition.
10. Other dimensions and split heights upon request.
11. A new sliding core mold concept completely in stainless steel is available as from now. The steel quality for the split cavity blocks 3 (BK 4013 A & B) and core bar 7 (BK 4016) is optional - DME 10 (Ramax® S) or DME 11 (Stavax® ESR).

1. Select type of mold BK(S) 41 or BK(S) 42
 2. Select height "T" of 3 BK 4013 A or B in function of the product height "t"
 3. Select the opening "O" of 3 BK 4013 A or B
 4. Select width "W" of 3 BK 4013 A or B in relation to the product width "w"
 5. Select length "L" of 3 BK 4013 A or B in function of the number of products
 6. Select steel for 3 BK 4013 A or B and 7 BK 4016
- Sliding core mold sizes (W&L)



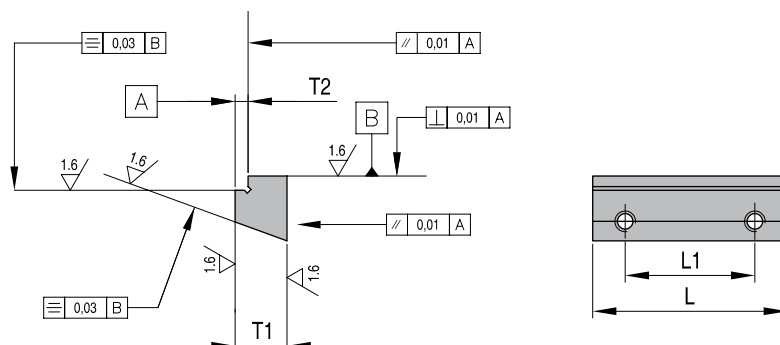
1. Select type of mold BK(S) 41 or BK(S) 42
2. Select height 'T' of BK 4013 A or B in function of the product height 't'
3. Select the opening 'O' of BK 4013 A or B
4. Select width 'W' of BK 4013 A or B in relation to the product width 'w'
5. Select length 'L' of BK 4013 A or B in function of the number of products
6. Select steel for BK 4013 A or B and BK 4016

SERIES			Sliding core mold sizes (WxL)									
			1216	1616	1620	1625	2020	2025	2525	2530	3030	3040
T	O	W	L									
27	34	24	155,2									
27	34	39		155,2								
27	34	32			195,2	245,2						
27	34	52					195,2					
27	46	52						245,2				
27	46	77							245,2			
36	40	20	155,2									
36	40	35		155,2								
36	40	28			195,2	245,2						
36	40	48					195,2					
36	52	48						245,2				
36	52	73							245,2			
46	40	32		155,2								
46	40	25			195,2	245,2						
46	40	45					195,2					
46	52	45						245,2				
46	52	70							245,2			
46	50	60								295,2		
56	34	29		155,2								
56	58	41						245,2				
56	58	66							245,2			
56	56	57								295,2		
56	62	81									295,2	
56	62	81										395,2
66	34	25		155,2								
76	56	59							245,2			
76	56	50								295,2		
76	61	73									295,2	
76	61	73										395,2
96	56	52							245,2			
96	56	42								295,2		
96	54	66									295,2	
96	54	66										395,2
116	54	59									295,2	
116	54	59										395,2

Info

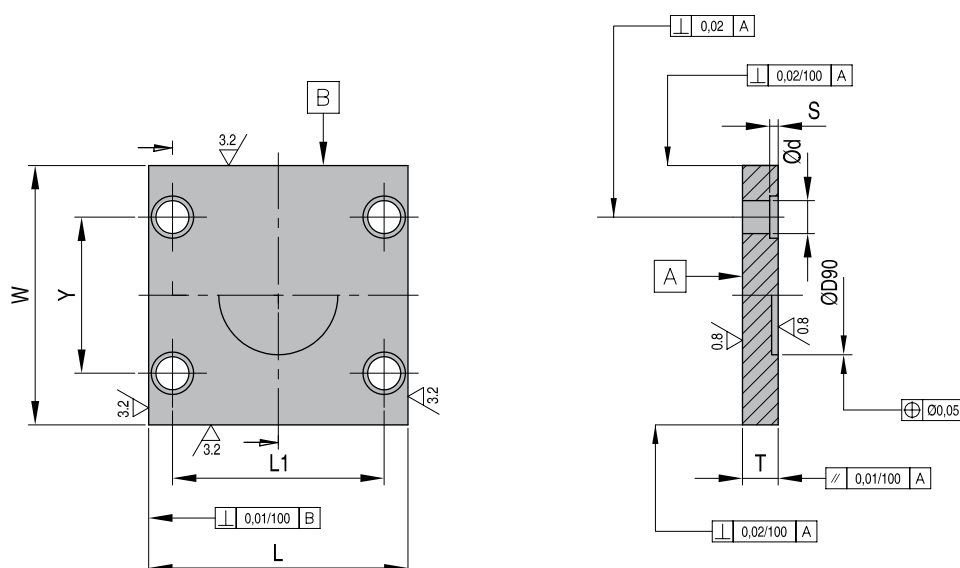
Tolerances

BK 4018



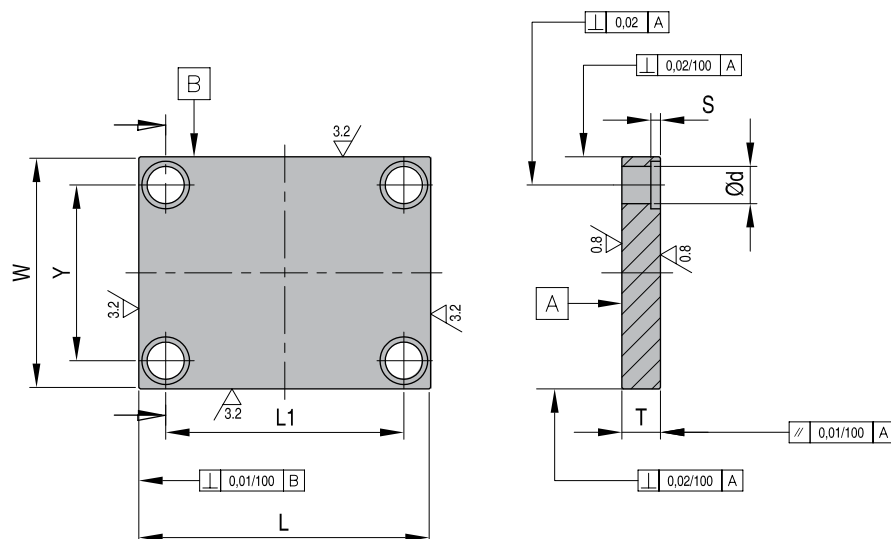
	tol. mm
L	-0.2 -0.4
L1	±0.1
T1	-0.02 -0.04
T2	-0.02 -0.04

K 1300/1400



	tol. mm
D90	H9
d	H7
L	±0.05
L1	+0.01
S	-0.2
W	±0.05
Y	±0.01
T	+0.25 +0.15

K(S) 2200

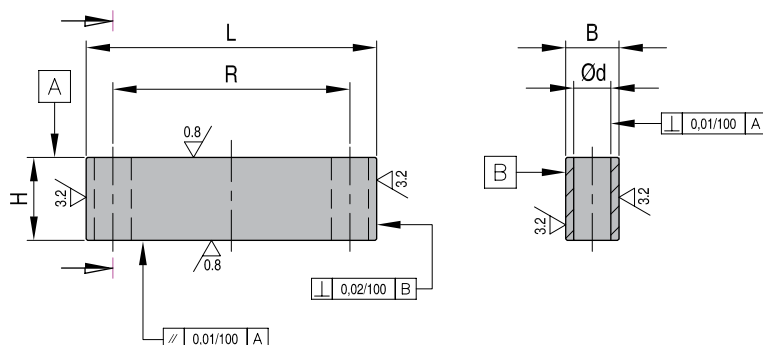


	tol. mm
d	H7
L	±0.05
L1	+0.01
S	-0.2
W	±0.05
Y	±0.01
T	+0.25 +0.05

Tolerances

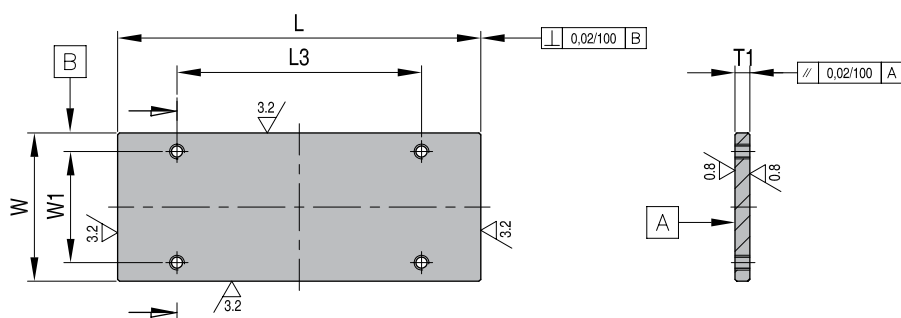
Info

K(S) 4200



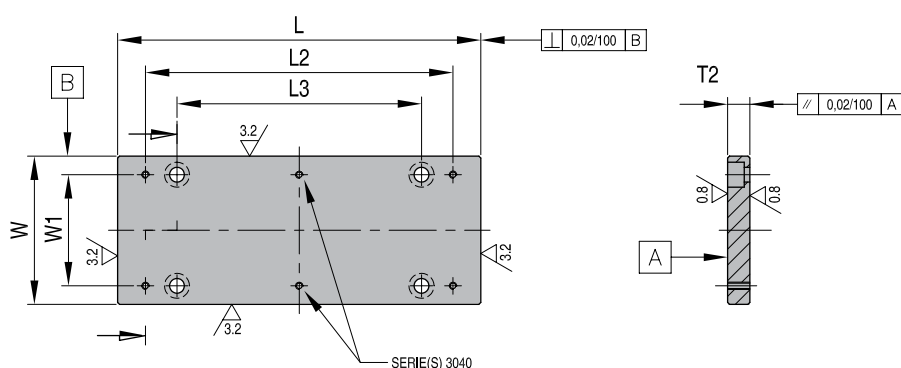
	tol. mm
B	-0.2
d	H7
L	0 -0.2
H	+0.25 0
R	±0.01

K(S) 6100



	tol. mm
L	0 -0.1
L3	±0.2
T1	+0.4 0
W	0 -0.1
W1	±0.2

K(S) 6200

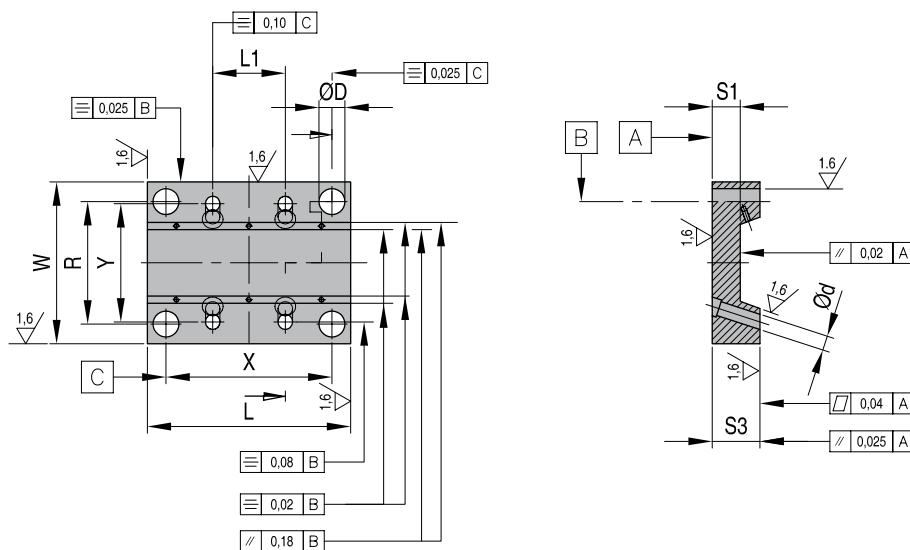


	tol. mm
L	0 -0.1
L2	±0.2
L3	±0.2
T2	+0.05 0
W	0 -0.1
W1	±0.2

Info

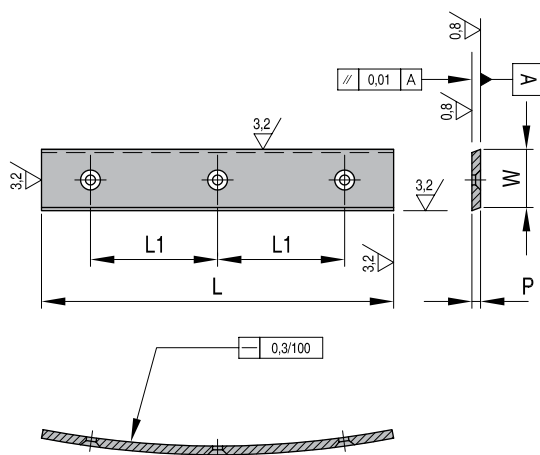
Tolerances

BK 4011



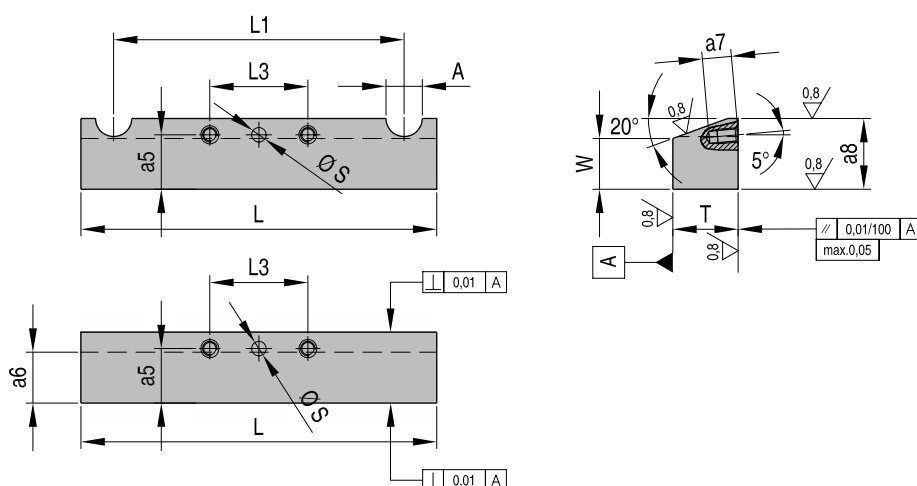
	tol. mm
D	H7
d	H7
L	-0.02
L1	±0.05
R	±0.01
S1	+0.25 +0.05
S3	+0.25 +0.05
W	-0.02
X	±0.01
Y	±0.07

BK 4012

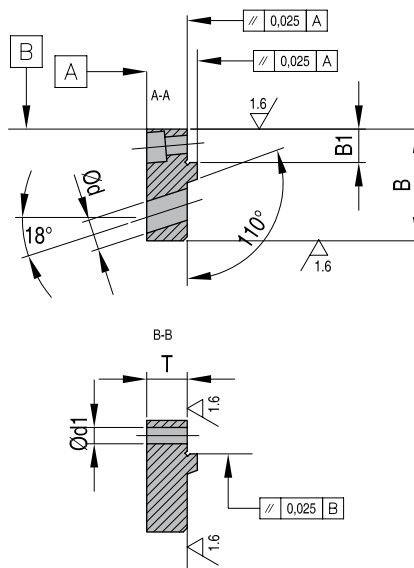
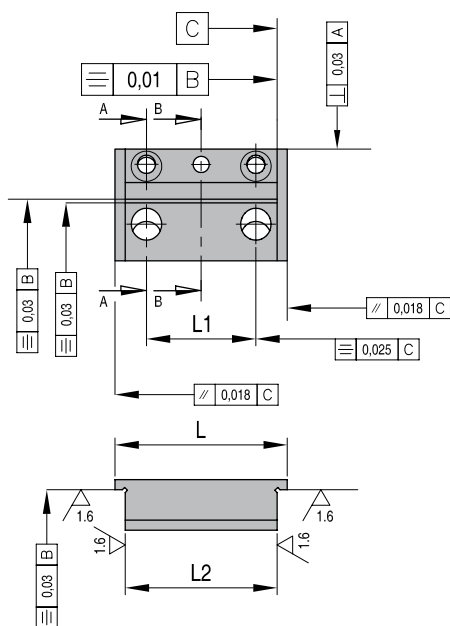


	tol. mm
L	-0.2
L1	±0.1
W	-0.3
P	+0.25

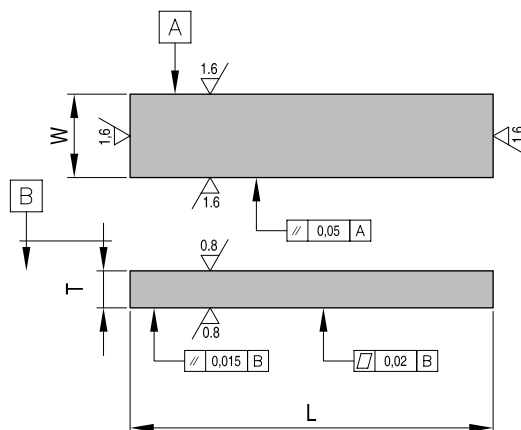
BK 4013



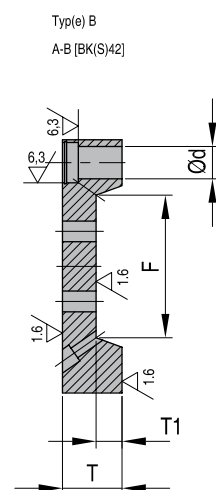
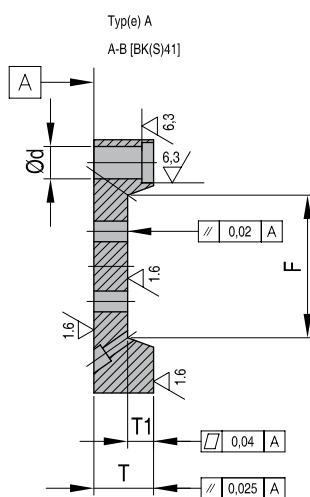
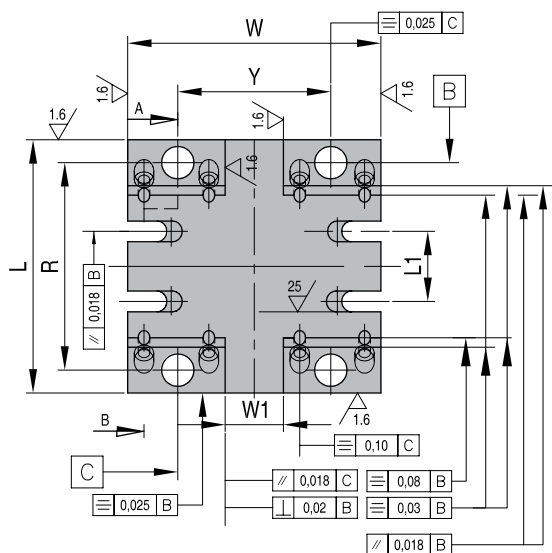
	tol. mm
A	+2**
a5	±0.15
a6	-0.5**
a7	±1
a8	±0.02
L	±0.02
L1	±0.3**
L3	±0.1
S	-2**
T	+0.20 +0.05
W	±0.05



	tol. mm
B	-0.2
B1	-0.05
d	± 0.1
d1	H7
L	-0.2
L1	± 0.05
L2	± 0.01
T	± 0.01



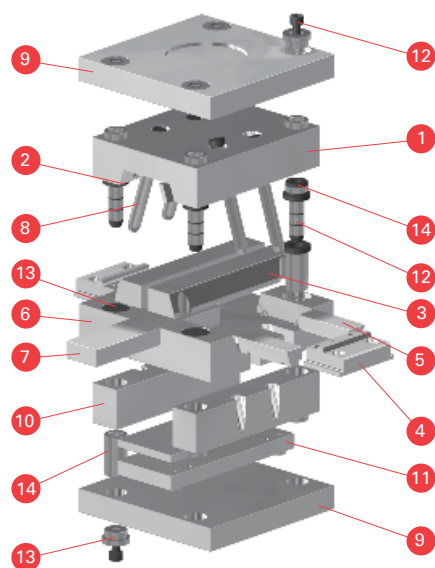
	tol. mm
L	-0.2
T	+0.35 +0.20
W	+0.35 +0.20



	tol. mm
d	H7
F	± 0.05
L	-0.2
L1	± 0.3
R	± 0.01
T	+0.25 +0.05
T1	-0.02 -0.04
W	-0.02
W1	H7
Y	± 0.01

BK 41 Type A

Standard



N 2025 BK

41 - 27/Mat. - 56

Molds
for plastics

Riser height

SERIE(S)
(width x length)

Steel quality

Sliding core
molds

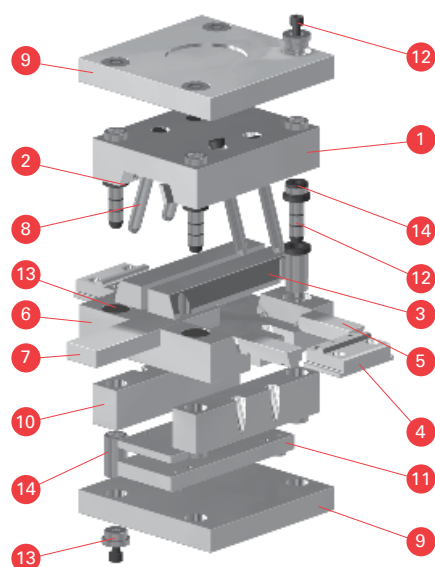
Height split
cavity blocks

Stainless
steel

Type of mold

BKS 41 Type A

Stainless Steel (upon request)



N 2025 BKS

41 - 27/Mat. - 56

Molds
for plastics

Riser height

SERIE(S)
(width x length)

Steel quality

Sliding core
molds

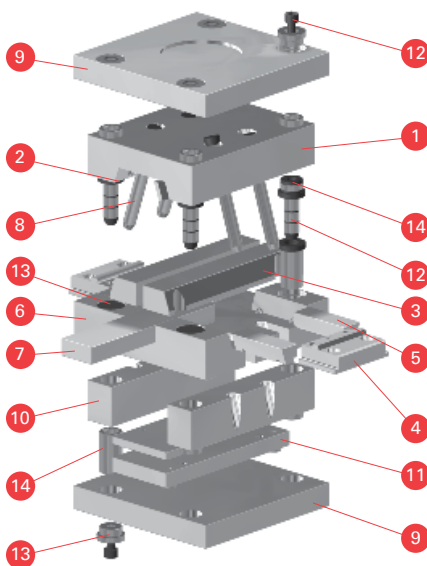
Height split
cavity blocks

Stainless
steel

Type of mold

Ordering Example E-plates

BK(S) 41 Type A



BK 41

BKS 41

Consists of:

REF	Mat.	Description
1 1 x BK 4011	DME 3 – 1.2312	Top bolster plate
2 2 x BK 4012	1.7131	Wear strips
3 2 x BK 4013 A	DME 3 – 1.2312	Split cavity blocks
	DME 5 – 1.2344	
	DME 6 – 1.2767	
	DME 7 – 1.2311	
	DME 9 – Impax	
	DME 10 – Ramax	
	DME 11 – Stavax	
4 2 x BK 4014	1.7131	Guide blocks
5 4 x BK 4018	1.7131 Ampco 21*	Slides
6 1 x BK 4017	DME 3 – 1.2312	Bottom plate
7 1 x BK 4016	DME 3 – 1.2312	Core bar
	DME 5 – 1.2344	
	DME 6 – 1.2767	
	DME 7 – 1.2311	
	DME 9 – Impax	
	DME 10 – Ramax	
	DME 11 – Stavax	
8 4 x APD	1.7131	Angle pins
9 2 x K 1300/K 1400	DME 1 – 1.1730	Clamping plates
10 2 x K 4200	DME 1 – 1.1730	Risers
11 1 x K 6100/K 6200	DME 1 – 1.1730	Ejector plates
12 4 x K 7711 + K 7616	1.7131	Leader pins
13 4 x K 7721 + K 7616	1.7131	Leader pin bushings
14 8 x K 7731	1.7131	Tubular dowels

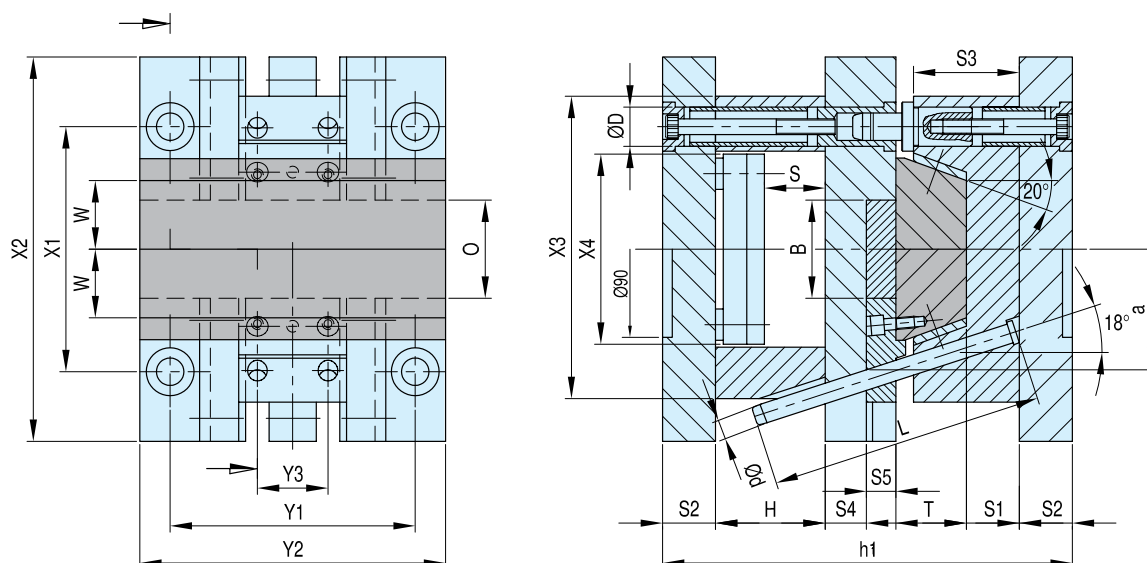
* upon request

Consists of:

REF	Mat.	Description
1 1 x BKS 4011	DME 10 – Ramax	Top bolster plate
2 2 x BKS 4012	DME 11 – Stavax	Wear strips
3 2 x BK 4013 A	DME 10 – Ramax	Split cavity blocks
	DME 11 – Stavax	
4 2 x BKS 4014	Stavax	Guide blocks
5 4 x BK 4018	Ampco 21	Slides
6 1 x BKS 4017	DME 10 – Ramax	Bottom plate
7 1 x BK 4016	DME 10 – Ramax	Core bar
	DME 11 – Stavax	
8 4 x APD	1.7131	Angle pins
9 2 x KS 1300/KS 1400	DME 10 – Ramax	Clamping plates
10 2 x KS 4200	DME 10 – Ramax	Risers
11 1 x KS 6100/KS 6200	DME 10 – Ramax	Ejector plates
12 4 x K 7711 + K 7616	1.7131	Leader pins
13 4 x K 7721 + K 7616	1.7131	Leader pin bushings
14 8 x K 7731	1.7131	Tubular dowels

Info BK(S) 41 Type A

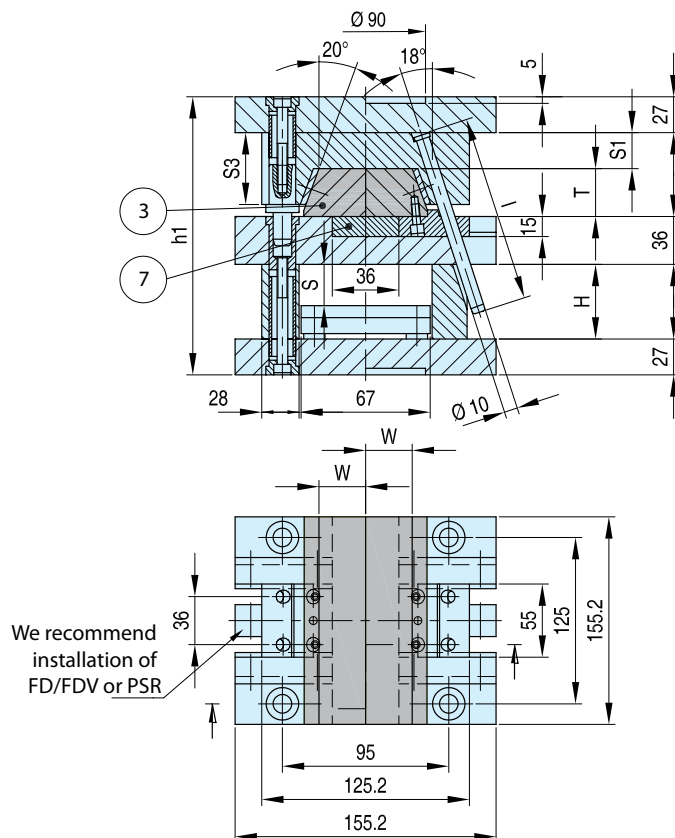
Dimensions chart



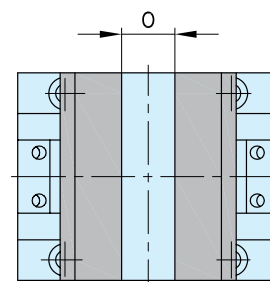
REF	X1	X2	X3	X4	Y1	Y2	Y3	W	S1	S2	S3	S4	S5	H	h1	B	S	d	L	D	a	O
N 1216 BK41-27	95	155,2	125,2	67	125	155,2	36	24	27	27	46	21	15	46	190	36	21	10	120	20	47	34
N 1216 BK41-36	95	155,2	125,2	67	125	155,2	36	20	27	27	55	21	15	56	209	36	31	10	140	20	47	40
N 1616 BK41-27	125	195,2	155,2	97	125	155,2	36	39	27	27	46	21	15	46	190	50	21	10	120	20	59	34
N 1616 BK41-36	125	195,2	155,2	97	125	155,2	36	35	27	27	55	21	15	56	209	50	31	10	140	20	59	40
N 1616 BK41-46	125	195,2	155,2	97	125	155,2	36	32	36	27	74	21	15	76	248	50	51	10	160	20	59	40
N 1616 BK41-56	125	195,2	155,2	97	125	155,2	36	29	36	27	84	21	15	76	258	50	51	10	160	20	59	34
N 1616 BK41-66	125	195,2	155,2	97	125	155,2	36	25	36	27	94	21	15	76	268	50	51	10	170	20	59	34
N 1620 BK41-27	118	195,2	155,2	80	160	195,2	54	32	27	27	46	26	20	46	200	45	21	14	120	25	57	34
N 1620 BK41-36	118	195,2	155,2	80	160	195,2	54	28	27	27	55	26	20	56	219	45	31	14	140	25	57	40
N 1620 BK41-46	118	195,2	155,2	80	160	195,2	54	25	36	27	74	26	20	76	258	45	51	14	160	25	57	40
N 1625 BK41-27	118	195,2	155,2	80	210	245,2	100	32	27	27	46	26	20	46	200	45	21	14	120	25	57	34
N 1625 BK41-36	118	195,2	155,2	80	210	245,2	100	28	27	27	55	26	20	56	219	45	31	14	140	25	57	40
N 1625 BK41-46	118	195,2	155,2	80	210	245,2	100	25	36	27	74	26	20	76	258	45	51	14	160	25	57	40
N 2020 BK41-27	160	245,2	195,2	120	160	195,2	54	52	27	27	46	26	20	46	200	63	13	14	120	25	77	34
N 2020 BK41-36	160	245,2	195,2	120	160	195,2	54	48	27	27	55	26	20	56	219	63	23	14	140	25	77	40
N 2020 BK41-46	160	245,2	195,2	120	160	195,2	54	45	36	27	74	26	20	76	258	63	43	14	160	25	77	40
N 2025 BK41-27	160	245,2	195,2	120	210	245,2	100	52	27	27	46	26	20	56	210	63	23	14	140	25	77	46
N 2025 BK41-36	160	245,2	195,2	120	210	245,2	100	48	27	27	55	26	20	76	239	63	43	14	160	25	77	52
N 2025 BK41-46	160	245,2	195,2	120	210	245,2	100	45	36	27	74	26	20	76	258	63	43	14	180	25	77	52
N 2025 BK41-56	160	245,2	195,2	120	210	245,2	100	41	36	27	84	26	20	96	288	63	63	14	200	25	77	58
N 2525 BK41-27	210	295,2	245,2	170	210	245,2	100	77	27	27	46	26	20	56	210	100	23	14	140	25	102	46
N 2525 BK41-36	210	295,2	245,2	170	210	245,2	100	73	27	27	55	26	20	76	239	100	43	14	160	25	102	52
N 2525 BK41-46	210	295,2	245,2	170	210	245,2	100	70	36	27	74	26	20	76	258	100	43	14	180	25	102	52
N 2525 BK41-56	210	295,2	245,2	170	210	245,2	100	66	36	27	84	26	20	96	288	100	63	14	200	25	102	58
N 2525 BK41-76	210	295,2	245,2	170	210	245,2	100	59	46	27	114	26	20	96	318	100	63	14	230	25	102	56
N 2525 BK41-96	210	295,2	245,2	170	210	245,2	100	52	46	27	134	26	20	96	338	100	63	14	250	25	102	56
N 2530 BK41-46	200	295,2	245,2	160	244	295,2	110	60	36	36	74	31	25	76	286	80	43	18	180	25	97	50
N 2530 BK41-56	200	295,2	245,2	160	244	295,2	110	57	36	36	84	31	25	96	316	80	63	18	200	25	97	56
N 2530 BK41-76	200	295,2	245,2	160	244	295,2	110	50	46	36	114	31	25	96	346	80	63	18	230	25	97	56
N 2530 BK41-96	200	295,2	245,2	160	244	295,2	110	42	46	36	134	31	25	96	366	80	63	18	250	25	97	56
N 3030 BK41-56	250	345,2	295,2	198	244	295,2	110	81	46	36	94	31	25	96	326	125	54	20	220	32	122	62
N 3030 BK41-76	250	345,2	295,2	198	244	295,2	110	73	46	36	114	31	25	96	346	125	54	20	240	32	122	61
N 3030 BK41-96	250	345,2	295,2	198	244	295,2	110	66	56	36	144	31	25	116	396	125	74	20	260	32	122	54
N 3030 BK41-116	250	345,2	295,2	198	244	295,2	110	59	56	36	164	31	25	116	416	125	74	20	280	32	122	54
N 3040 BK41-56	250	345,2	295,2	198	344	395,2	140	81	46	36	94	31	25	96	326	125	54	20	220	32	122	62
N 3040 BK41-76	250	345,2	295,2	198	344	395,2	140	73	46	36	114	31	25	96	346	125	54	20	240	32	122	61
N 3040 BK41-96	250	345,2	295,2	198	344	395,2	140	66	56	36	144	31	25	116	396	125	74	20	260	32	122	54
N 3040 BK41-116	250	345,2	295,2	198	344	395,2	140	59	56	36	164	31	25	116	416	125	74	20	280	32	122	54

Series N1216 BK (125 x 155 mm)

BK 41 Type A



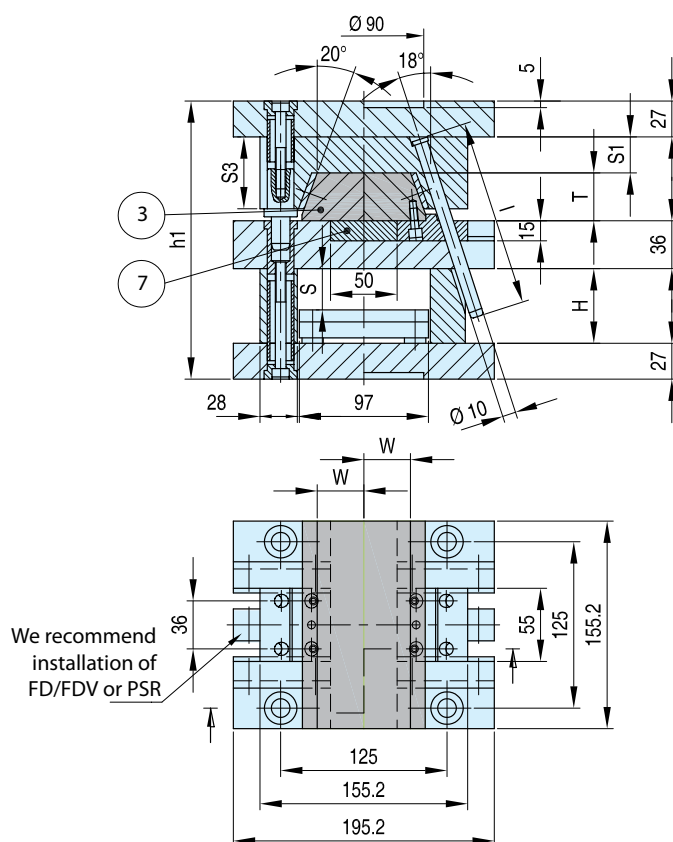
Mat. for item 3 & 7	
DME 3	1.2312
DME 5	1.2344
DME 6	1.2767
DME 7	1.2311
DME 9	IMPAX
DME 10	RAMAX
DME 11	STAVAX



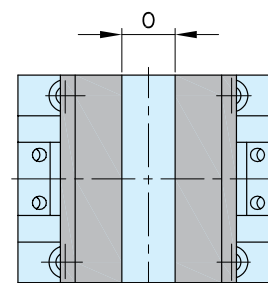
REF	T	Mat.	H	W	S	S1	S3	I	h1	O
N 1216 BK41-27/3-46	27	DME 3	46	24	21	27	46	120	190	34
N 1216 BK41-27/5-46	27	DME 5	46	24	21	27	46	120	190	34
N 1216 BK41-27/6-46	27	DME 6	46	24	21	27	46	120	190	34
N 1216 BK41-27/7-46	27	DME 7	46	24	21	27	46	120	190	34
N 1216 BK41-27/9-46	27	DME 9	46	24	21	27	46	120	190	34
N 1216 BK41-27/10-46	27	DME 10	46	24	21	27	46	120	190	34
N 1216 BK41-27/11-46	27	DME 11	46	24	21	27	46	120	190	34
N 1216 BK41-36/3-56	36	DME 3	56	20	31	27	55	140	209	40
N 1216 BK41-36/5-56	36	DME 5	56	20	31	27	55	140	209	40
N 1216 BK41-36/6-56	36	DME 6	56	20	31	27	55	140	209	40
N 1216 BK41-36/7-56	36	DME 7	56	20	31	27	55	140	209	40
N 1216 BK41-36/9-56	36	DME 9	56	20	31	27	55	140	209	40
N 1216 BK41-36/10-56	36	DME 10	56	20	31	27	55	140	209	40
N 1216 BK41-36/11-56	36	DME 11	56	20	31	27	55	140	209	40

BK 41 Type A

Series N1616 BK (155 x 155 mm)



Mat. for item 3 & 7	
DME 3	1.2312
DME 5	1.2344
DME 6	1.2767
DME 7	1.2311
DME 9	IMPAX
DME 10	RAMAX
DME 11	STAVAX

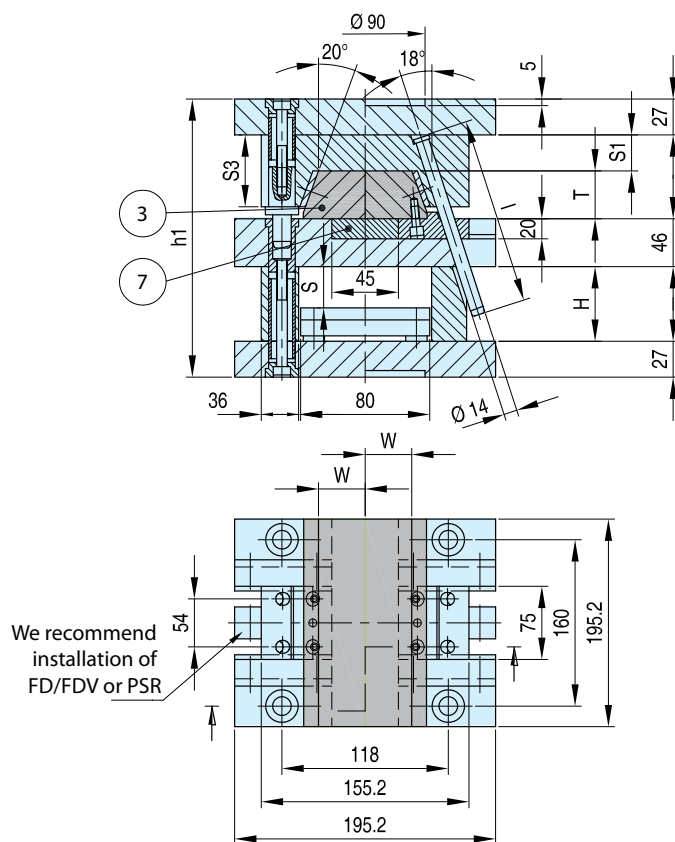


REF	T	Mat.	H	W	S	S1	S3	I	h1	O
N 1616 BK41-27/3-46	27	DME 3	46	39	21	27	46	120	190	34
N 1616 BK41-27/5-46	27	DME 5	46	39	21	27	46	120	190	34
N 1616 BK41-27/6-46	27	DME 6	46	39	21	27	46	120	190	34
N 1616 BK41-27/7-46	27	DME 7	46	39	21	27	46	120	190	34
N 1616 BK41-27/9-46	27	DME 9	46	39	21	27	46	120	190	34
N 1616 BK41-27/10-46	27	DME 10	46	39	21	27	46	120	190	34
N 1616 BK41-27/11-46	27	DME 11	46	39	21	27	46	120	190	34
N 1616 BK41-36/3-56	36	DME 3	56	35	31	27	55	140	209	40
N 1616 BK41-36/5-56	36	DME 5	56	35	31	27	55	140	209	40
N 1616 BK41-36/6-56	36	DME 6	56	35	31	27	55	140	209	40
N 1616 BK41-36/7-56	36	DME 7	56	35	31	27	55	140	209	40
N 1616 BK41-36/9-56	36	DME 9	56	35	31	27	55	140	209	40
N 1616 BK41-36/10-56	36	DME 10	56	35	31	27	55	140	209	40
N 1616 BK41-36/11-56	36	DME 11	56	35	31	27	55	140	209	40
N 1616 BK41-46/3-76	46	DME 3	76	32	51	36	74	160	248	40
N 1616 BK41-46/5-76	46	DME 5	76	32	51	36	74	160	248	40
N 1616 BK41-46/6-76	46	DME 6	76	32	51	36	74	160	248	40
N 1616 BK41-46/7-76	46	DME 7	76	32	51	36	74	160	248	40
N 1616 BK41-46/9-76	46	DME 9	76	32	51	36	74	160	248	40
N 1616 BK41-46/10-76	46	DME 10	76	32	51	36	74	160	248	40
N 1616 BK41-46/11-76	46	DME 11	76	32	51	36	74	160	248	40

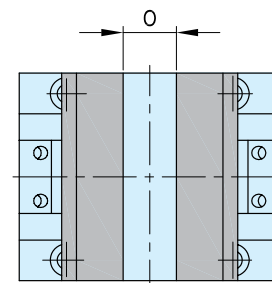
REF	T	Mat.	H	W	S	S1	S3	I	h1	O
N 1616 BK41-56/3-76	56	DME 3	76	29	51	36	84	160	258	34
N 1616 BK41-56/5-76	56	DME 5	76	29	51	36	84	160	258	34
N 1616 BK41-56/6-76	56	DME 6	76	29	51	36	84	160	258	34
N 1616 BK41-56/7-76	56	DME 7	76	29	51	36	84	160	258	34
N 1616 BK41-56/9-76	56	DME 9	76	29	51	36	84	160	258	34
N 1616 BK41-56/10-76	56	DME 10	76	29	51	36	84	160	258	34
N 1616 BK41-56/11-76	56	DME 11	76	29	51	36	84	160	258	34
N 1616 BK41-66/3-76	76	DME 3	76	25	51	36	94	170	268	34
N 1616 BK41-66/5-76	76	DME 5	76	25	51	36	94	170	268	34
N 1616 BK41-66/6-76	76	DME 6	76	25	51	36	94	170	268	34
N 1616 BK41-66/7-76	76	DME 7	76	25	51	36	94	170	268	34
N 1616 BK41-66/9-76	76	DME 9	76	25	51	36	94	170	268	34
N 1616 BK41-66/10-76	76	DME 10	76	25	51	36	94	170	268	34
N 1616 BK41-66/11-76	76	DME 11	76	25	51	36	94	170	268	34

Series N1620 BK (155 x 195 mm)

BK 41 Type A



Mat. for item 3 & 7	
DME 3	1.2312
DME 5	1.2344
DME 6	1.2767
DME 7	1.2311
DME 9	IMPAX
DME 10	RAMAX
DME 11	STAVAX

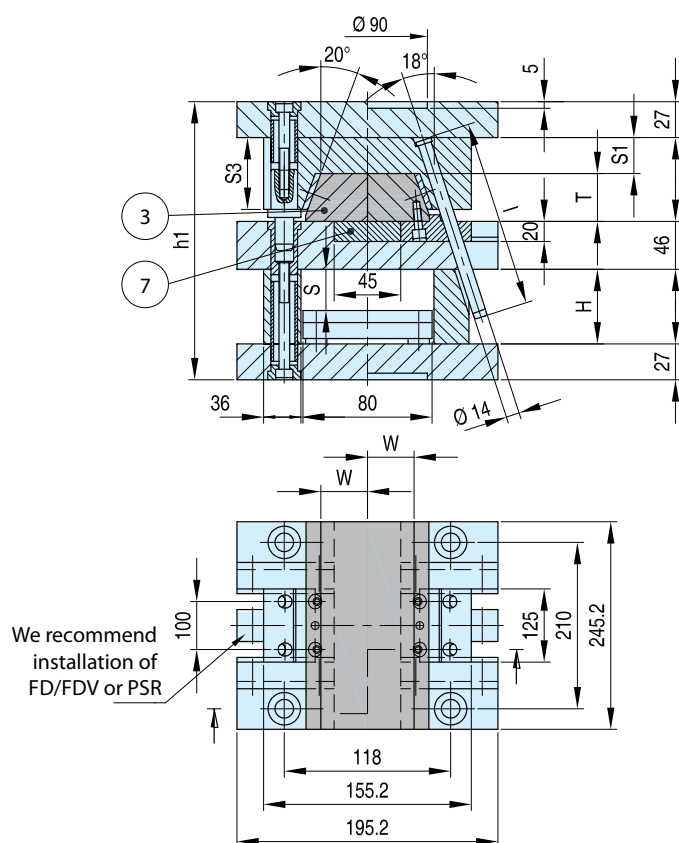


REF	T	Mat.	H	W	S	S1	S3	I	h1	O
N 1620 BK41-27/3-46	27	DME 3	46	32	21	27	46	120	200	34
N 1620 BK41-27/5-46	27	DME 5	46	32	21	27	46	120	200	34
N 1620 BK41-27/6-46	27	DME 6	46	32	21	27	46	120	200	34
N 1620 BK41-27/7-46	27	DME 7	46	32	21	27	46	120	200	34
N 1620 BK41-27/9-46	27	DME 9	46	32	21	27	46	120	200	34
N 1620 BK41-27/10-46	27	DME 10	46	32	21	27	46	120	200	34
N 1620 BK41-27/11-46	27	DME 11	46	32	21	27	46	120	200	34
N 1620 BK41-36/3-56	36	DME 3	56	28	31	27	55	140	219	40
N 1620 BK41-36/5-56	36	DME 5	56	28	31	27	55	140	219	40
N 1620 BK41-36/6-56	36	DME 6	56	28	31	27	55	140	219	40
N 1620 BK41-36/7-56	36	DME 7	56	28	31	27	55	140	219	40
N 1620 BK41-36/9-56	36	DME 9	56	28	31	27	55	140	219	40
N 1620 BK41-36/10-56	36	DME 10	56	28	31	27	55	140	219	40
N 1620 BK41-36/11-56	36	DME 11	56	28	31	27	55	140	219	40
N 1620 BK41-46/3-76	46	DME 3	76	25	51	36	74	160	258	40

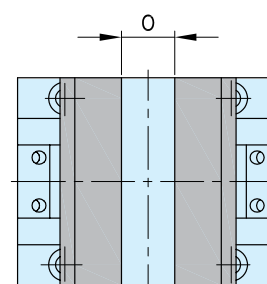
REF	T	Mat.	H	W	S	S1	S3	I	h1	O
N 1620 BK41-46/5-76	46	DME 5	76	25	51	36	74	160	258	40
N 1620 BK41-46/6-76	46	DME 6	76	25	51	36	74	160	258	40
N 1620 BK41-46/7-76	46	DME 7	76	25	51	36	74	160	258	40
N 1620 BK41-46/9-76	46	DME 9	76	25	51	36	74	160	258	40
N 1620 BK41-46/10-76	46	DME 10	76	25	51	36	74	160	258	40
N 1620 BK41-46/11-76	46	DME 11	76	25	51	36	74	160	258	40

BK 41 Type A

Series N1625 BK (155 x 245 mm)



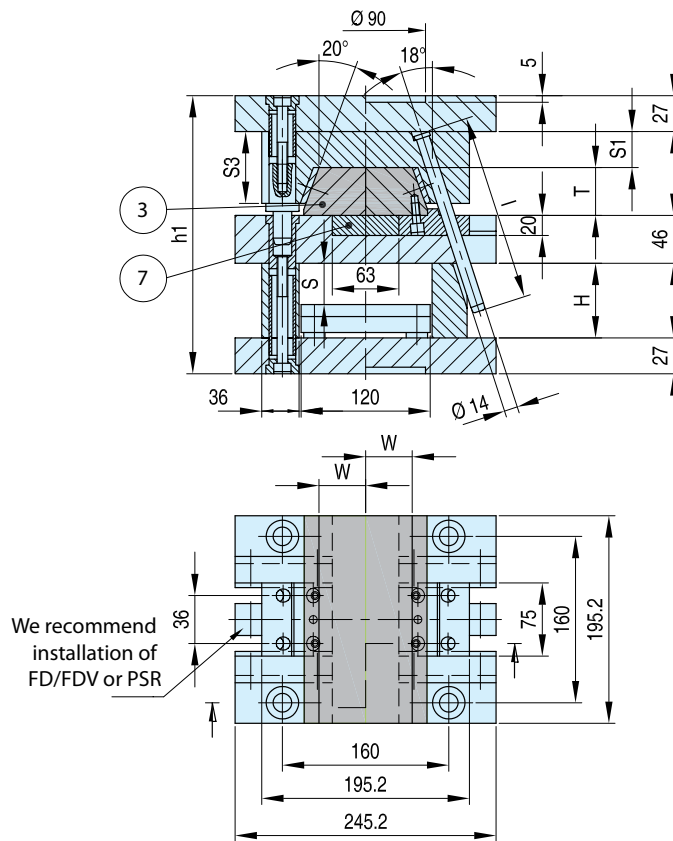
Mat. for item 3 & 7	
DME 3	1.2312
DME 5	1.2344
DME 6	1.2767
DME 7	1.2311
DME 9	IMPAX
DME 10	RAMAX
DME 11	STAVAX



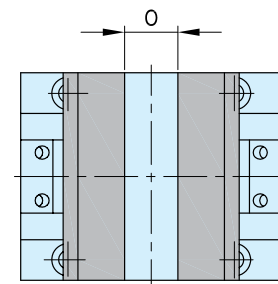
REF	T	Mat.	H	W	S	S1	S3	I	h1	O
N 1625 BK41-27/3-46	27	DME 3	46	32	21	27	46	120	200	34
N 1625 BK41-27/5-46	27	DME 5	46	32	21	27	46	120	200	34
N 1625 BK41-27/6-46	27	DME 6	46	32	21	27	46	120	200	34
N 1625 BK41-27/7-46	27	DME 7	46	32	21	27	46	120	200	34
N 1625 BK41-27/9-46	27	DME 9	46	32	21	27	46	120	200	34
N 1625 BK41-27/10-46	27	DME 10	46	32	21	27	46	120	200	34
N 1625 BK41-27/11-46	27	DME 11	46	32	21	27	46	120	200	34
N 1625 BK41-36/3-56	36	DME 3	56	28	31	27	55	140	219	40
N 1625 BK41-36/5-56	36	DME 5	56	28	31	27	55	140	219	40
N 1625 BK41-36/6-56	36	DME 6	56	28	31	27	55	140	219	40
N 1625 BK41-36/7-56	36	DME 7	56	28	31	27	55	140	219	40
N 1625 BK41-36/9-56	36	DME 9	56	28	31	27	55	140	219	40
N 1625 BK41-36/10-56	36	DME 10	56	28	31	27	55	140	219	40
N 1625 BK41-36/11-56	36	DME 11	56	28	31	27	55	140	219	40
N 1625 BK41-46/3-76	46	DME 3	76	25	51	36	74	160	258	40
N 1625 BK41-46/5-76	46	DME 5	76	25	51	36	74	160	258	40
N 1625 BK41-46/6-76	46	DME 6	76	25	51	36	74	160	258	40
N 1625 BK41-46/7-76	46	DME 7	76	25	51	36	74	160	258	40
N 1625 BK41-46/9-76	46	DME 9	76	25	51	36	74	160	258	40
N 1625 BK41-46/10-76	46	DME 10	76	25	51	36	74	160	258	40
N 1625 BK41-46/11-76	46	DME 11	76	25	51	36	74	160	258	40

Series N2020 BK (195 x 195 mm)

BK 41 Type A



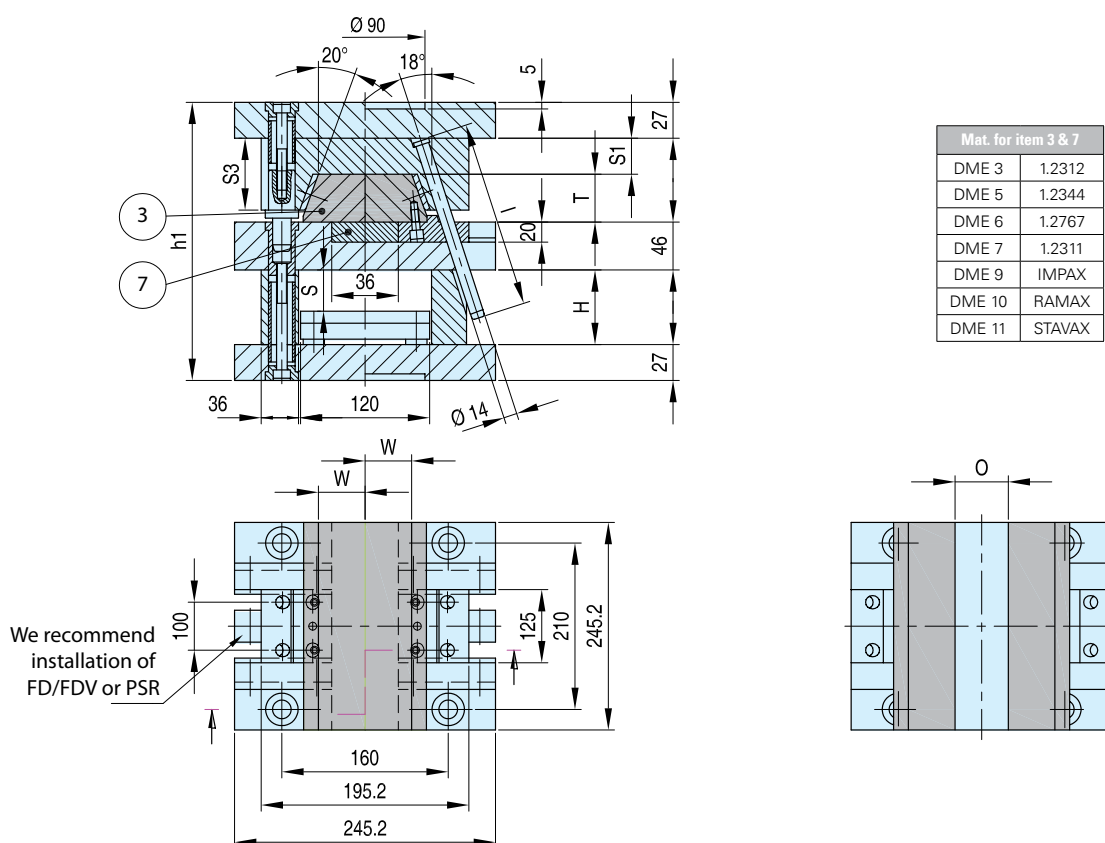
Mat. for item 3 & 7	
DME 3	1.2312
DME 5	1.2344
DME 6	1.2767
DME 7	1.2311
DME 9	IMPAX
DME 10	RAMAX
DME 11	STAVAX



REF	T	Mat.	H	W	S	S1	S3	I	h1	O
N 2020 BK41-27/3-46	27	DME 3	46	52	13	27	46	120	200	34
N 2020 BK41-27/5-46	27	DME 5	46	52	13	27	46	120	200	34
N 2020 BK41-27/6-46	27	DME 6	46	52	13	27	46	120	200	34
N 2020 BK41-27/7-46	27	DME 7	46	52	13	27	46	120	200	34
N 2020 BK41-27/9-46	27	DME 9	46	52	13	27	46	120	200	34
N 2020 BK41-27/10-46	27	DME 10	46	52	13	27	46	120	200	34
N 2020 BK41-27/11-46	27	DME 11	46	52	13	27	46	120	200	34
N 2020 BK41-36/3-56	36	DME 3	56	48	23	27	55	140	219	40
N 2020 BK41-36/5-56	36	DME 5	56	48	23	27	55	140	219	40
N 2020 BK41-36/6-56	36	DME 6	56	48	23	27	55	140	219	40
N 2020 BK41-36/7-56	36	DME 7	56	48	23	27	55	140	219	40
N 2020 BK41-36/9-56	36	DME 9	56	48	23	27	55	140	219	40
N 2020 BK41-36/10-56	36	DME 10	56	48	23	27	55	140	219	40
N 2020 BK41-36/11-56	36	DME 11	56	48	23	27	55	140	219	40
N 2020 BK41-46/3-76	46	DME 3	76	45	43	36	74	160	258	40
N 2020 BK41-46/5-76	46	DME 5	76	45	43	36	74	160	258	40
N 2020 BK41-46/6-76	46	DME 6	76	45	43	36	74	160	258	40
N 2020 BK41-46/7-76	46	DME 7	76	45	43	36	74	160	258	40
N 2020 BK41-46/9-76	46	DME 9	76	45	43	36	74	160	258	40
N 2020 BK41-46/10-76	46	DME 10	76	45	43	36	74	160	258	40
N 2020 BK41-46/11-76	46	DME 11	76	45	43	36	74	160	258	40

BK 41 Type A

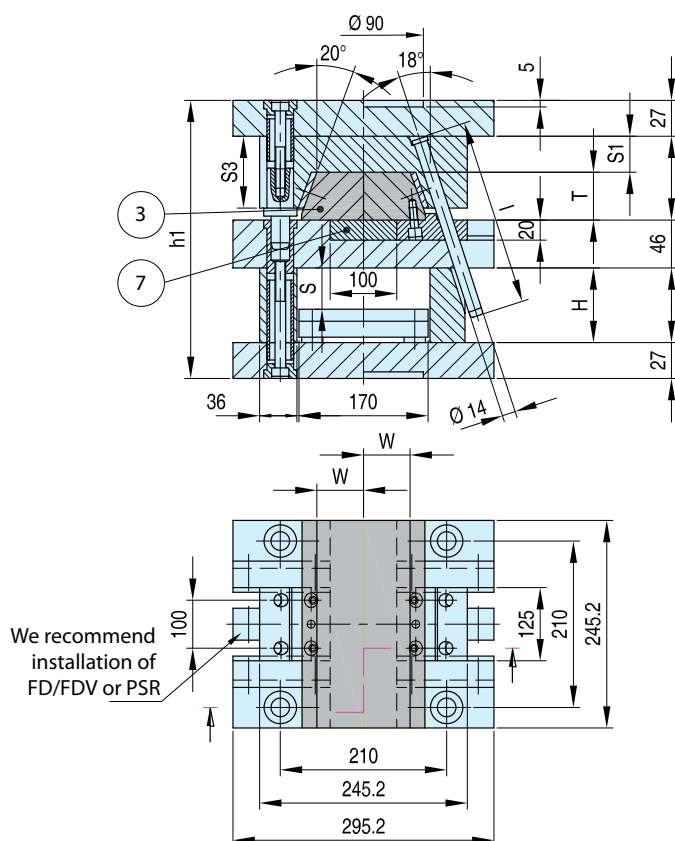
Series N2025 BK (195 x 245 mm)



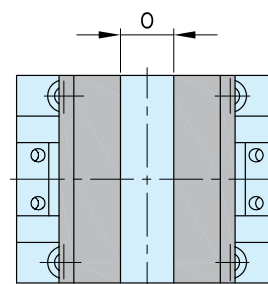
REF	T	Mat.	H	W	S	S1	S3	I	h1	O	REF	T	Mat.	H	W	S	S1	S3	I	h1	O
N 2025 BK41-27/3-56	27	DME 3	56	52	23	27	46	140	210	46	N 2025 BK41-46/5-76	46	DME 5	76	45	43	36	74	180	258	52
N 2025 BK41-27/5-56	27	DME 5	56	52	23	27	46	140	210	46	N 2025 BK41-46/6-76	46	DME 6	76	45	43	36	74	180	258	52
N 2025 BK41-27/6-56	27	DME 6	56	52	23	27	46	140	210	46	N 2025 BK41-46/7-76	46	DME 7	76	45	43	36	74	180	258	52
N 2025 BK41-27/7-56	27	DME 7	56	52	23	27	46	140	210	46	N 2025 BK41-46/9-76	46	DME 9	76	45	43	36	74	180	258	52
N 2025 BK41-27/9-56	27	DME 9	56	52	23	27	46	140	210	46	N 2025 BK41-46/10-76	46	DME 10	76	45	43	36	74	180	258	52
N 2025 BK41-27/10-56	27	DME 10	56	52	23	27	46	140	210	46	N 2025 BK41-46/11-76	46	DME 11	76	45	43	36	74	180	258	52
N 2025 BK41-27/11-56	27	DME 11	56	52	23	27	46	140	210	46											
N 2025 BK41-36/3-76	36	DME 3	76	48	43	27	55	160	239	52	N 2025 BK41-56/3-96	56	DME 3	96	41	63	36	84	200	288	58
N 2025 BK41-36/5-76	36	DME 5	76	48	43	27	55	160	239	52	N 2025 BK41-56/5-96	56	DME 5	96	41	63	36	84	200	288	58
N 2025 BK41-36/6-76	36	DME 6	76	48	43	27	55	160	239	52	N 2025 BK41-56/6-96	56	DME 6	96	41	63	36	84	200	288	58
N 2025 BK41-36/7-76	36	DME 7	76	48	43	27	55	160	239	52	N 2025 BK41-56/7-96	56	DME 7	96	41	63	36	84	200	288	58
N 2025 BK41-36/9-76	36	DME 9	76	48	43	27	55	160	239	52	N 2025 BK41-56/9-96	56	DME 9	96	41	63	36	84	200	288	58
N 2025 BK41-36/10-76	36	DME 10	76	48	43	27	55	160	239	52	N 2025 BK41-56/10-96	56	DME 10	96	41	63	36	84	200	288	58
N 2025 BK41-36/11-76	36	DME 11	76	48	43	27	55	160	239	52	N 2025 BK41-56/11-96	56	DME 11	96	41	63	36	84	200	288	58
N 2025 BK41-46/3-76	46	DME 3	76	45	43	36	74	180	258	52											

Series N2525 BK (245 x 245 mm)

BK 41 Type A



Mat. for item 3 & 7	
DME 3	1.2312
DME 5	1.2344
DME 6	1.2767
DME 7	1.2311
DME 9	IMPAX
DME 10	RAMAX
DME 11	STAVAX

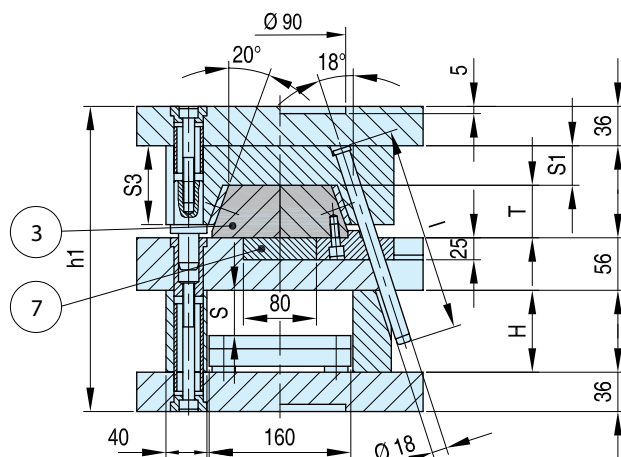


REF	T	Mat.	H	W	S	S1	S3	I	h1	O
N 2525 BK41-27/3-56	27	DME 3	56	77	23	27	46	140	210	46
N 2525 BK41-27/5-56	27	DME 5	56	77	23	27	46	140	210	46
N 2525 BK41-27/6-56	27	DME 6	56	77	23	27	46	140	210	46
N 2525 BK41-27/7-56	27	DME 7	56	77	23	27	46	140	210	46
N 2525 BK41-27/9-56	27	DME 9	56	77	23	27	46	140	210	46
N 2525 BK41-27/10-56	27	DME 10	56	77	23	27	46	140	210	46
N 2525 BK41-27/11-56	27	DME 11	56	77	23	27	46	140	210	46
N 2525 BK41-36/3-76	36	DME 3	76	73	43	27	55	160	239	52
N 2525 BK41-36/5-76	36	DME 5	76	73	43	27	55	160	239	52
N 2525 BK41-36/6-76	36	DME 6	76	73	43	27	55	160	239	52
N 2525 BK41-36/7-76	36	DME 7	76	73	43	27	55	160	239	52
N 2525 BK41-36/9-76	36	DME 9	76	73	43	27	55	160	239	52
N 2525 BK41-36/10-76	36	DME 10	76	73	43	27	55	160	239	52
N 2525 BK41-36/11-76	36	DME 11	76	73	43	27	55	160	239	52
N 2525 BK41-46/3-76	46	DME 3	76	70	43	36	74	180	258	52
N 2525 BK41-46/5-76	46	DME 5	76	70	43	36	74	180	258	52
N 2525 BK41-46/6-76	46	DME 6	76	70	43	36	74	180	258	52
N 2525 BK41-46/7-76	46	DME 7	76	70	43	36	74	180	258	52
N 2525 BK41-46/9-76	46	DME 9	76	70	43	36	74	180	258	52
N 2525 BK41-46/10-76	46	DME 10	76	70	43	36	74	180	258	52
N 2525 BK41-46/11-76	46	DME 11	76	70	43	36	74	180	258	52
N 2525 BK41-56/3-96	56	DME 3	96	66	63	36	84	200	288	58

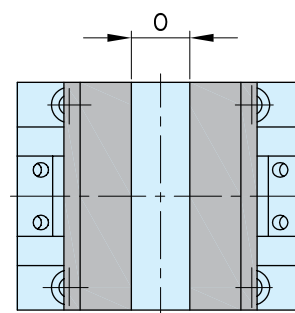
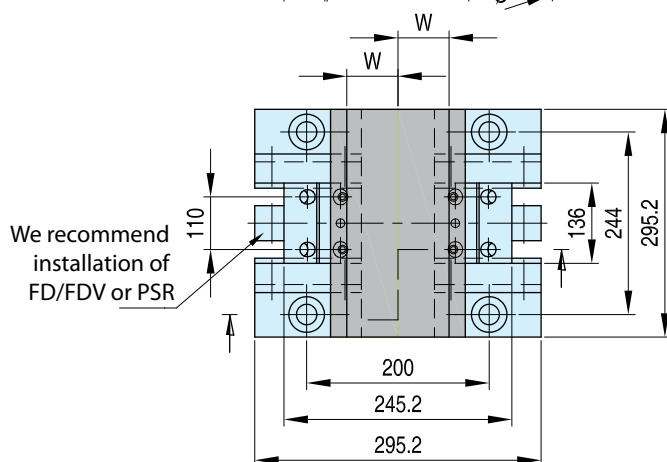
REF	T	Mat.	H	W	S	S1	S3	I	h1	O
N 2525 BK41-56/5-96	56	DME 5	96	66	63	36	84	200	288	58
N 2525 BK41-56/6-96	56	DME 6	96	66	63	36	84	200	288	58
N 2525 BK41-56/7-96	56	DME 7	96	66	63	36	84	200	288	58
N 2525 BK41-56/9-96	56	DME 9	96	66	63	36	84	200	288	58
N 2525 BK41-56/10-96	56	DME 10	96	66	63	36	84	200	288	58
N 2525 BK41-56/11-96	56	DME 11	96	66	63	36	84	200	288	58
N 2525 BK41-76/3-96	76	DME 3	96	59	63	46	114	230	318	56
N 2525 BK41-76/5-96	76	DME 5	96	59	63	46	114	230	318	56
N 2525 BK41-76/6-96	76	DME 6	96	59	63	46	114	230	318	56
N 2525 BK41-76/7-96	76	DME 7	96	59	63	46	114	230	318	56
N 2525 BK41-76/9-96	76	DME 9	96	59	63	46	114	230	318	56
N 2525 BK41-76/10-96	76	DME 10	96	59	63	46	114	230	318	56
N 2525 BK41-76/11-96	76	DME 11	96	59	63	46	114	230	318	56
N 2525 BK41-96/3-96	96	DME 3	96	52	63	46	134	250	338	56
N 2525 BK41-96/5-96	96	DME 5	96	52	63	46	134	250	338	56
N 2525 BK41-96/6-96	96	DME 6	96	52	63	46	134	250	338	56
N 2525 BK41-96/7-96	96	DME 7	96	52	63	46	134	250	338	56
N 2525 BK41-96/9-96	96	DME 9	96	52	63	46	134	250	338	56
N 2525 BK41-96/10-96	96	DME 10	96	52	63	46	134	250	338	56
N 2525 BK41-96/11-96	96	DME 11	96	52	63	46	134	250	338	56

BK 41 Type A

Series N2530 BK (245 x 295 mm)



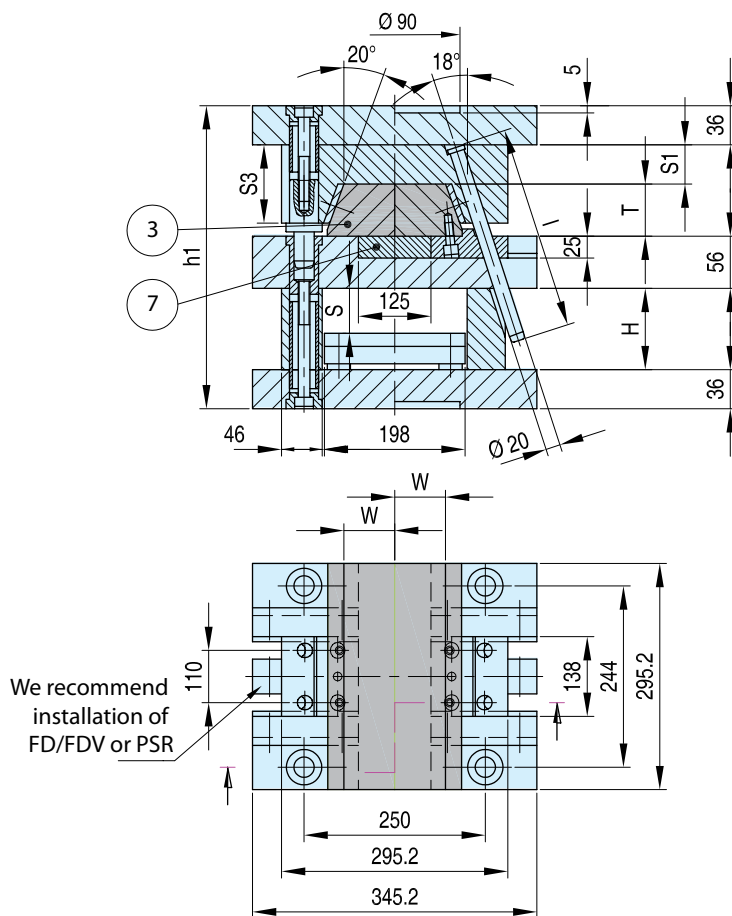
Mat. for item 3 & 7	
DME 3	1.2312
DME 5	1.2344
DME 6	1.2767
DME 7	1.2311
DME 9	IMPAX
DME 10	RAMAX
DME 11	STAVAX



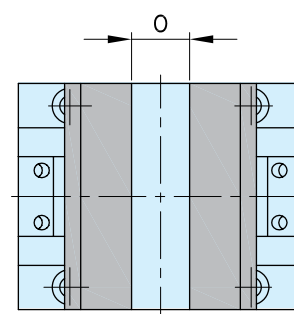
REF	T	Mat.	H	W	S	S1	S3	I	h1	O	REF	T	Mat.	H	W	S	S1	S3	I	h1	O
N 2530 BK41-46/3-76	46	DME 3	76	60	43	36	74	180	286	50	N 2530 BK41-76/3-96	76	DME 3	96	50	63	46	114	230	346	56
N 2530 BK41-46/5-76	46	DME 5	76	60	43	36	74	180	286	50	N 2530 BK41-76/5-96	76	DME 5	96	50	63	46	114	230	346	56
N 2530 BK41-46/6-76	46	DME 6	76	60	43	36	74	180	286	50	N 2530 BK41-76/6-96	76	DME 6	96	50	63	46	114	230	346	56
N 2530 BK41-46/7-76	46	DME 7	76	60	43	36	74	180	286	50	N 2530 BK41-76/7-96	76	DME 7	96	50	63	46	114	230	346	56
N 2530 BK41-46/9-76	46	DME 9	76	60	43	36	74	180	286	50	N 2530 BK41-76/9-96	76	DME 9	96	50	63	46	114	230	346	56
N 2530 BK41-46/10-76	46	DME 10	76	60	43	36	74	180	286	50	N 2530 BK41-76/10-96	76	DME 10	96	50	63	46	114	230	346	56
N 2530 BK41-46/11-76	46	DME 11	76	60	43	36	74	180	286	50	N 2530 BK41-76/11-96	76	DME 11	96	50	63	46	114	230	346	56
N 2530 BK41-56/3-76	56	DME 3	96	56	63	36	84	200	316	56	N 2530 BK41-96/3-96	96	DME 3	96	42	63	46	134	250	366	56
N 2530 BK41-56/5-76	56	DME 5	96	56	63	36	84	200	316	56	N 2530 BK41-96/5-96	96	DME 5	96	42	63	46	134	250	366	56
N 2530 BK41-56/6-76	56	DME 6	96	56	63	36	84	200	316	56	N 2530 BK41-96/6-96	96	DME 6	96	42	63	46	134	250	366	56
N 2530 BK41-56/7-76	56	DME 7	96	56	63	36	84	200	316	56	N 2530 BK41-96/7-96	96	DME 7	96	42	63	46	134	250	366	56
N 2530 BK41-56/9-76	56	DME 9	96	56	63	36	84	200	316	56	N 2530 BK41-96/9-96	96	DME 9	96	42	63	46	134	250	366	56
N 2530 BK41-56/10-76	56	DME 10	96	56	63	36	84	200	316	56	N 2530 BK41-96/10-96	96	DME 10	96	42	63	46	134	250	366	56
N 2530 BK41-56/11-76	56	DME 11	96	56	63	36	84	200	316	56	N 2530 BK41-96/11-96	96	DME 11	96	42	63	46	134	250	366	56

Series N3030 BK (295 x 295 mm)

BK 41 Type A



Mat. for item 3 & 7	
DME 3	1.2312
DME 5	1.2344
DME 6	1.2767
DME 7	1.2311
DME 9	IMPAX
DME 10	RAMAX
DME 11	STAVAX

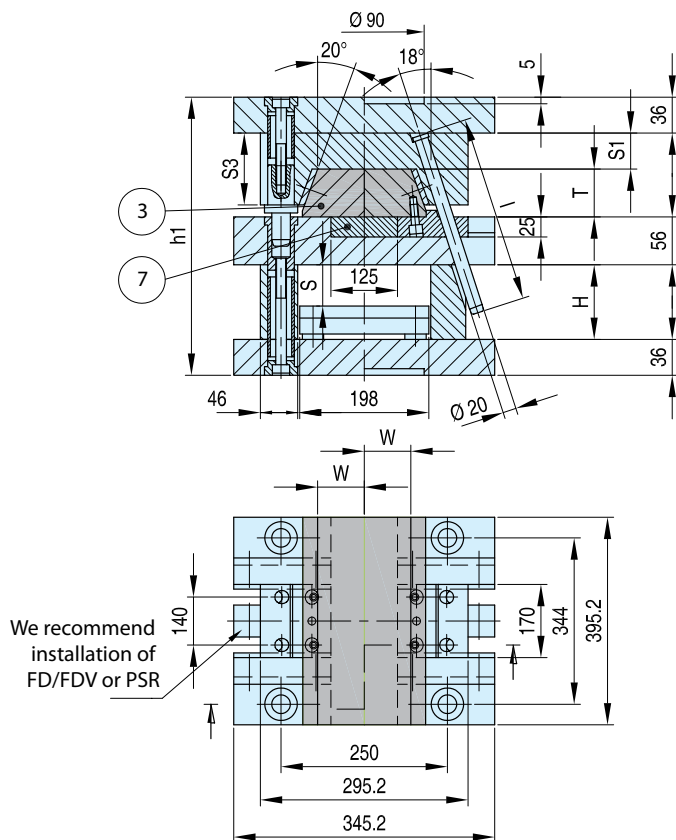


REF	T	Mat.	H	W	S	S1	S3	I	h1	O
N 3030 BK41-56/3-76	56	DME 3	76	81	54	46	94	220	326	62
N 3030 BK41-56/5-76	56	DME 5	76	81	54	46	94	220	326	62
N 3030 BK41-56/6-76	56	DME 6	76	81	54	46	94	220	326	62
N 3030 BK41-56/7-76	56	DME 7	76	81	54	46	94	220	326	62
N 3030 BK41-56/9-76	56	DME 9	76	81	54	46	94	220	326	62
N 3030 BK41-56/10-76	56	DME 10	76	81	54	46	94	220	326	62
N 3030 BK41-56/11-76	56	DME 11	76	81	54	46	94	220	326	62
N 3030 BK41-76/3-96	76	DME 3	96	73	54	46	114	240	346	61
N 3030 BK41-76/5-96	76	DME 5	96	73	54	46	114	240	346	61
N 3030 BK41-76/6-96	76	DME 6	96	73	54	46	114	240	346	61
N 3030 BK41-76/7-96	76	DME 7	96	73	54	46	114	240	346	61
N 3030 BK41-76/9-96	76	DME 9	96	73	54	46	114	240	346	61
N 3030 BK41-76/10-96	76	DME 10	96	73	54	46	114	240	346	61
N 3030 BK41-76/11-96	76	DME 11	96	73	54	46	114	240	346	61

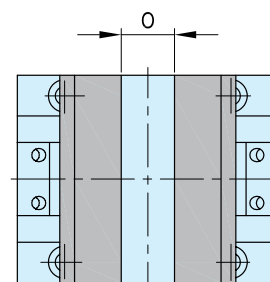
REF	T	Mat.	H	W	S	S1	S3	I	h1	O
N 3030 BK41-96/3-116	96	DME 3	116	66	74	56	144	260	396	54
N 3030 BK41-96/5-116	96	DME 5	116	66	74	56	144	260	396	54
N 3030 BK41-96/6-116	96	DME 6	116	66	74	56	144	260	396	54
N 3030 BK41-96/7-116	96	DME 7	116	66	74	56	144	260	396	54
N 3030 BK41-96/9-116	96	DME 9	116	66	74	56	144	260	396	54
N 3030 BK41-96/10-116	96	DME 10	116	66	74	56	144	260	396	54
N 3030 BK41-96/11-116	96	DME 11	116	66	74	56	144	260	396	54
N 3030 BK41-116/3-116	116	DME 3	116	59	74	56	164	280	416	54
N 3030 BK41-116/5-116	116	DME 5	116	59	74	56	164	280	416	54
N 3030 BK41-116/6-116	116	DME 6	116	59	74	56	164	280	416	54
N 3030 BK41-116/7-116	116	DME 7	116	59	74	56	164	280	416	54
N 3030 BK41-116/9-116	116	DME 9	116	59	74	56	164	280	416	54
N 3030 BK41-116/10-116	116	DME 10	116	59	74	56	164	280	416	54
N 3030 BK41-116/11-116	116	DME 11	116	59	74	56	164	280	416	54

BK 41 Type A

Series N3040 BK (295 x 395 mm)

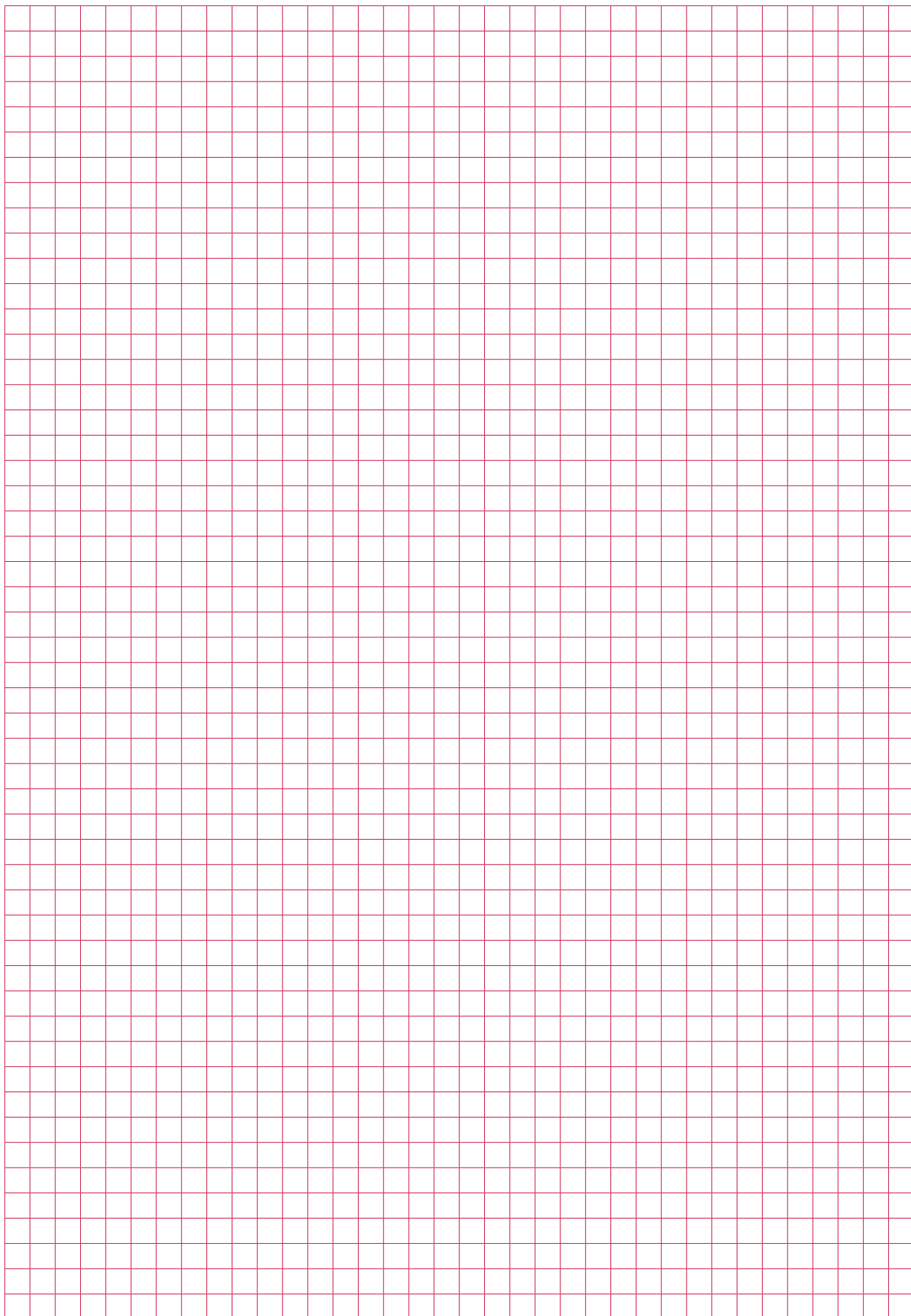


Mat. for item 3 & 7	
DME 3	1.2312
DME 5	1.2344
DME 6	1.2767
DME 7	1.2311
DME 9	IMPAX
DME 10	RAMAX
DME 11	STAVAX



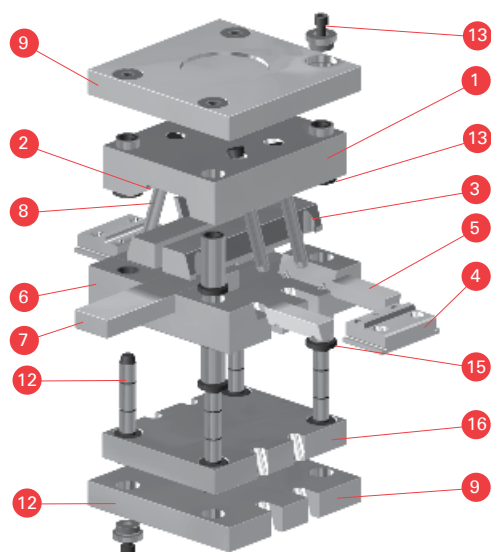
REF	T	Mat.	H	W	S	S1	S3	I	h1	O
N 3040 BK41-56/3-96	56	DME 3	96	81	54	46	94	220	326	62
N 3040 BK41-56/5-96	56	DME 5	96	81	54	46	94	220	326	62
N 3040 BK41-56/6-96	56	DME 6	96	81	54	46	94	220	326	62
N 3040 BK41-56/7-96	56	DME 7	96	81	54	46	94	220	326	62
N 3040 BK41-56/9-96	56	DME 9	96	81	54	46	94	220	326	62
N 3040 BK41-56/10-96	56	DME 10	96	81	54	46	94	220	326	62
N 3040 BK41-56/11-96	56	DME 11	96	81	54	46	94	220	326	62
N 3040 BK41-76/3-96	76	DME 3	96	73	54	46	114	240	346	61
N 3040 BK41-76/5-96	76	DME 5	96	73	54	46	114	240	346	61
N 3040 BK41-76/6-96	76	DME 6	96	73	54	46	114	240	346	61
N 3040 BK41-76/7-96	76	DME 7	96	73	54	46	114	240	346	61
N 3040 BK41-76/9-96	76	DME 9	96	73	54	46	114	240	346	61
N 3040 BK41-76/10-96	76	DME 10	96	73	54	46	114	240	346	61
N 3040 BK41-76/11-96	76	DME 11	96	73	54	46	114	240	346	61

REF	T	Mat.	H	W	S	S1	S3	I	h1	O
N 3040 BK41-96/3-116	96	DME 3	116	66	74	56	144	260	396	54
N 3040 BK41-96/5-116	96	DME 5	116	66	74	56	144	260	396	54
N 3040 BK41-96/6-116	96	DME 6	116	66	74	56	144	260	396	54
N 3040 BK41-96/7-116	96	DME 7	116	66	74	56	144	260	396	54
N 3040 BK41-96/9-116	96	DME 9	116	66	74	56	144	260	396	54
N 3040 BK41-96/10-116	96	DME 10	116	66	74	56	144	260	396	54
N 3040 BK41-96/11-116	96	DME 11	116	66	74	56	144	260	396	54
N 3040 BK41-116/3-116	116	DME 3	116	59	74	56	164	280	416	54
N 3040 BK41-116/5-116	116	DME 5	116	59	74	56	164	280	416	54
N 3040 BK41-116/6-116	116	DME 6	116	59	74	56	164	280	416	54
N 3040 BK41-116/7-116	116	DME 7	116	59	74	56	164	280	416	54
N 3040 BK41-116/9-116	116	DME 9	116	59	74	56	164	280	416	54
N 3040 BK41-116/10-116	116	DME 10	116	59	74	56	164	280	416	54
N 3040 BK41-116/11-116	116	DME 11	116	59	74	56	164	280	416	54



BK 42 Type B

Standard



N 2025 BK(S) 42 - 27/Mat.

Molds
for plastics

SERIE(S)
(width x length)

Sliding core
molds

Stainless steel

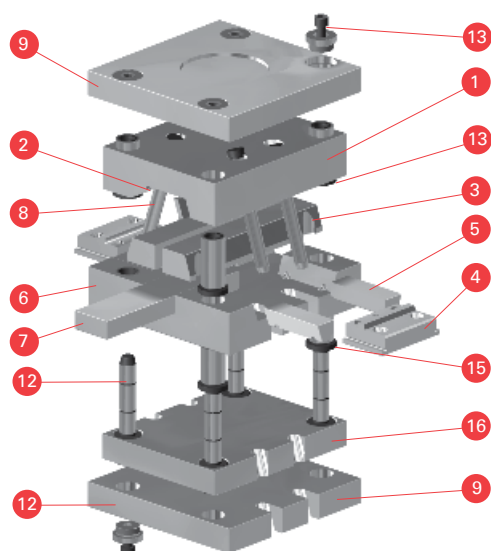
Steel quality
3 & 7

Height split
cavity blocks
3

Type of mold

BKS 42 Type B

Stainless Steel (upon request)



N 2025 BK(S) 42 - 27/Mat.

Molds
for plastics

SERIE(S)
(width x length)

Sliding core molds

Stainless steel

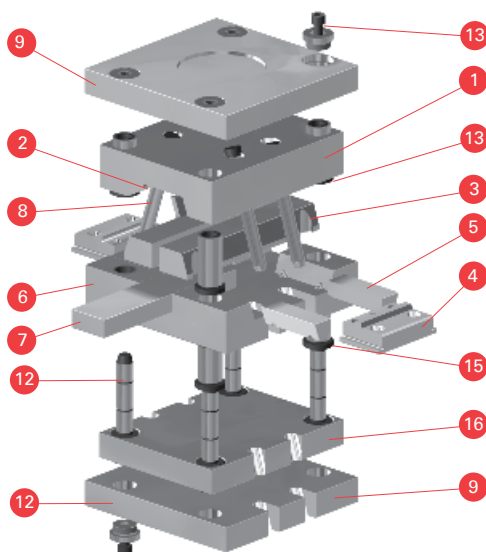
Steel quality
3 & 7

Height split
cavity blocks
3

Type of mold

Ordering example E-plates

BK(S) 42 Type B



BK 42

BKS 42

Consists of:

REF	Mat.	Description
1 x BK 4011	DME 3 – 1.2312	Top bolster plate
2 x BK 4012	1.7131	Wear strips
2 x BK 4013 B	DME 3 – 1.2312	Split cavity blocks
	DME 5 – 1.2344	
	DME 6 – 1.2767	
	DME 7 – 1.2311	
	DME 9 – Impax	
	DME 10 – Ramax	
	DME 11 – Stavax	
2 x BK 4014	1.7131	Guide blocks
4 x BK 4018	1.7131 Ampco 21*	Slides
1 x BK 4017	DME 3 – 1.2312	Bottom plate
1 x BK 4016	DME 3 – 1.2312	Core bar
	DME 5 – 1.2344	
	DME 6 – 1.2767	
	DME 7 – 1.2311	
	DME 9 – Impax	
	DME 10 – Ramax	
	DME 11 – Stavax	
4 x APD	1.7131	Angle pins
2 x K 1300/K 1400	DME 1 – 1.1730	Clamping plates
4 x K 7711 + K 7616	1.7131	Leader pins
4 x K 7721 + K 7616	1.7131	Leader pin bushings
4 x K 7661	1.7131	Leader pin bushings
1 x K 2200	DME 1 – 1.1730	Support plate

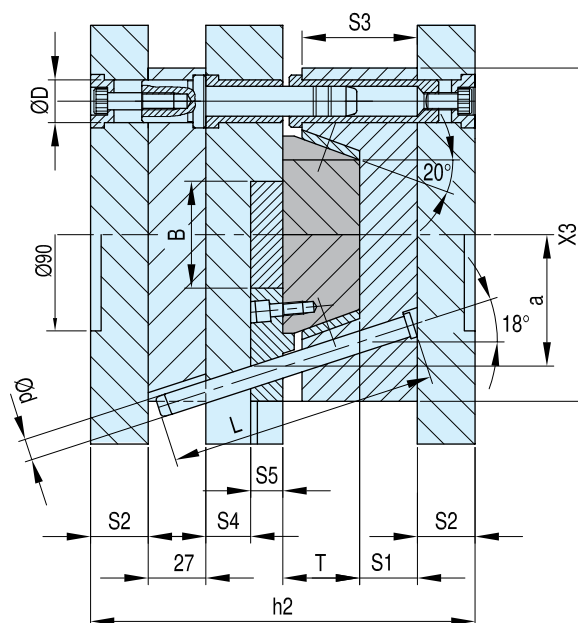
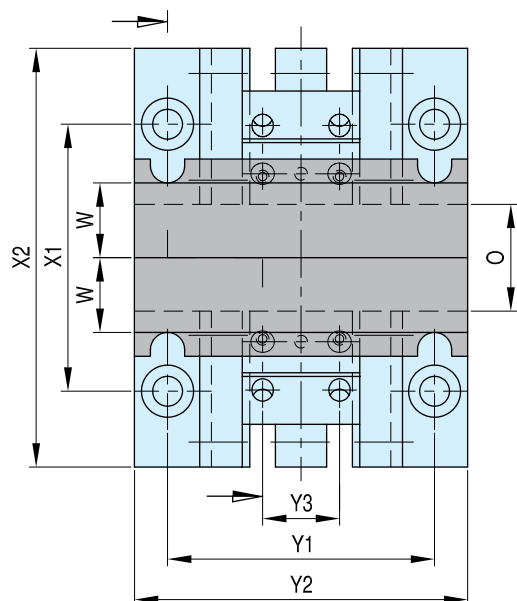
* upon request

Consists of:

REF	Mat.	Description
1 x BKS 4011	DME 10 – Ramax	Top bolster plate
2 x BKS 4012	DME 11 – Stavax	Wear strips
2 x BK 4013 B	DME 10 – Ramax	Split cavity blocks
	DME 11 – Stavax	
2 x BKS 4014	Stavax	Guide blocks
4 x BK 4018	Ampco 21	Slides
1 x BKS 4017	DME 10 – Ramax	Bottom plate
1 x BK 4016	DME 10 – Ramax	Core bar
	DME 11 – Stavax	
4 x APD	1.7131	Angle pins
2 x KS 1300/KS 1400	DME 10 – Ramax	Clamping plates
4 x K 7711 + K 7616	1.7131	Leader pins
4 x K 7721 + K 7616	1.7131	Leader pin bushings
4 x K 7661	1.7131	Leader pin bushings
1 x KS 2200	DME 10 – Ramax	Support plate

Info BK(S) 42 Type B

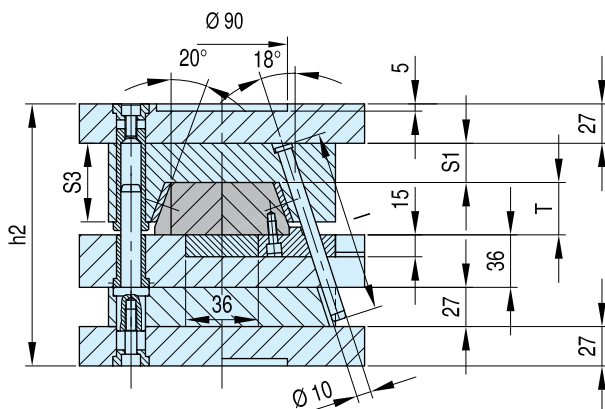
Dimensions chart



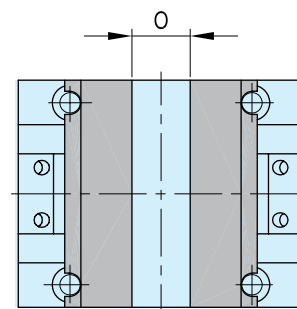
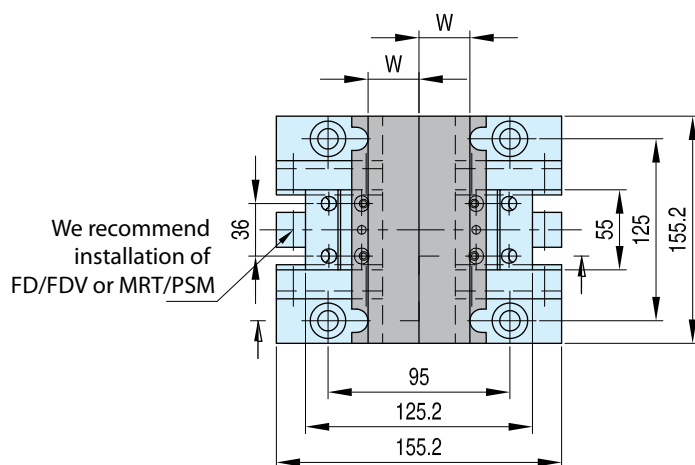
REF	X1	X2	X3	Y1	Y2	Y3	W	S1	S2	S3	S4	S5	h2	B	d	L	D	a	O
N 1216 BK42-27	95	155,2	125,2	125	155,2	36	24	27	27	46	21	15	171	36	10	120	20	47	34
N 1216 BK42-36	95	155,2	125,2	125	155,2	36	20	27	27	55	21	15	180	36	10	140	20	47	40
N 1616 BK42-27	125	195,2	155,2	125	155,2	36	39	27	27	46	21	15	171	50	10	120	20	59	34
N 1616 BK42-36	125	195,2	155,2	125	155,2	36	35	27	27	55	21	15	180	50	10	140	20	59	40
N 1616 BK42-46	125	195,2	155,2	125	155,2	36	32	36	27	74	21	15	199	50	10	160	20	59	40
N 1616 BK42-56	125	195,2	155,2	125	155,2	36	29	36	27	84	21	15	209	50	10	160	20	59	34
N 1616 BK42-66	125	195,2	155,2	125	155,2	36	25	36	27	94	21	15	219	50	10	170	20	59	34
N 1620 BK42-27	118	195,2	155,2	160	195,2	54	32	27	27	46	26	20	181	45	14	120	25	57	34
N 1620 BK42-36	118	195,2	155,2	160	195,2	54	28	27	27	55	26	20	190	45	14	140	25	57	40
N 1620 BK42-46	118	195,2	155,2	210	245,2	100	25	36	27	74	26	20	209	45	14	160	25	57	40
N 1625 BK42-27	118	195,2	155,2	210	245,2	100	32	27	27	46	26	20	181	45	14	120	25	57	34
N 1625 BK42-36	118	195,2	155,2	210	245,2	100	28	27	27	55	26	20	190	45	14	140	25	57	40
N 1625 BK42-46	118	195,2	155,2	160	195,2	54	25	36	27	74	26	20	209	45	14	160	25	57	40
N 2020 BK42-27	160	245,2	195,2	160	195,2	54	52	27	27	46	26	20	181	63	14	120	25	77	34
N 2020 BK42-36	160	245,2	195,2	160	195,2	54	48	27	27	55	26	20	190	63	14	140	25	77	40
N 2020 BK42-46	160	245,2	195,2	160	195,2	54	45	36	27	74	26	20	209	63	14	160	25	77	40
N 2025 BK42-27	160	245,2	195,2	210	245,2	100	52	27	27	46	26	20	181	63	14	140	25	77	46
N 2025 BK42-36	160	245,2	195,2	210	245,2	100	48	27	27	55	26	20	190	63	14	160	25	77	52
N 2025 BK42-46	160	245,2	195,2	210	245,2	100	45	36	27	74	26	20	209	63	14	180	25	77	52
N 2025 BK42-56	160	245,2	195,2	210	245,2	100	41	36	27	84	26	20	219	63	14	200	25	77	58
N 2525 BK42-27	210	295,2	245,2	210	245,2	100	77	27	27	46	26	20	181	100	14	140	25	102	46
N 2525 BK42-36	210	295,2	245,2	210	245,2	100	73	27	27	55	26	20	190	100	14	160	25	102	52
N 2525 BK42-46	210	295,2	245,2	210	245,2	100	70	36	27	74	26	20	209	100	14	180	25	102	52
N 2525 BK42-56	210	295,2	245,2	210	245,2	100	66	36	27	84	26	20	219	100	14	200	25	102	58
N 2525 BK42-76	210	295,2	245,2	210	245,2	100	59	46	27	114	26	20	249	100	14	230	25	102	56
N 2525 BK42-96	210	295,2	245,2	210	245,2	100	52	46	27	134	26	20	269	100	14	250	25	102	56
N 2530 BK42-46	200	295,2	245,2	244	295,2	110	60	36	36	74	31	25	237	80	18	180	25	97	50
N 2530 BK42-56	200	295,2	245,2	244	295,2	110	57	36	36	84	31	25	247	80	18	200	25	97	56
N 2530 BK42-76	200	295,2	245,2	244	295,2	110	50	46	36	114	31	25	277	80	18	230	25	97	56
N 2530 BK42-96	200	295,2	245,2	244	295,2	110	42	46	36	134	31	25	297	80	18	250	25	97	56
N 3030 BK42-56	250	345,2	295,2	244	295,2	110	81	46	36	94	31	25	266	125	20	220	32	122	62
N 3030 BK42-76	250	345,2	295,2	244	295,2	110	73	46	36	114	31	25	286	125	20	240	32	122	61
N 3030 BK42-96	250	345,2	295,2	244	295,2	110	66	56	36	144	31	25	316	125	20	260	32	122	54
N 3030 BK42-116	250	345,2	295,2	244	295,2	110	59	56	36	164	31	25	336	125	20	280	32	122	54
N 3040 BK42-56	250	345,2	295,2	344	395,2	140	81	46	36	94	31	25	266	125	20	220	32	122	62
N 3040 BK42-76	250	345,2	295,2	344	395,2	140	73	46	36	114	31	25	286	125	20	240	32	122	61
N 3040 BK42-96	250	345,2	295,2	344	395,2	140	66	56	36	144	31	25	316	125	20	260	32	122	54
N 3040 BK42-116	250	345,2	295,2	344	395,2	140	59	56	36	164	31	25	336	125	20	280	32	122	54

Series N1216 BK (125 x 155 mm)

BK 42 Type B



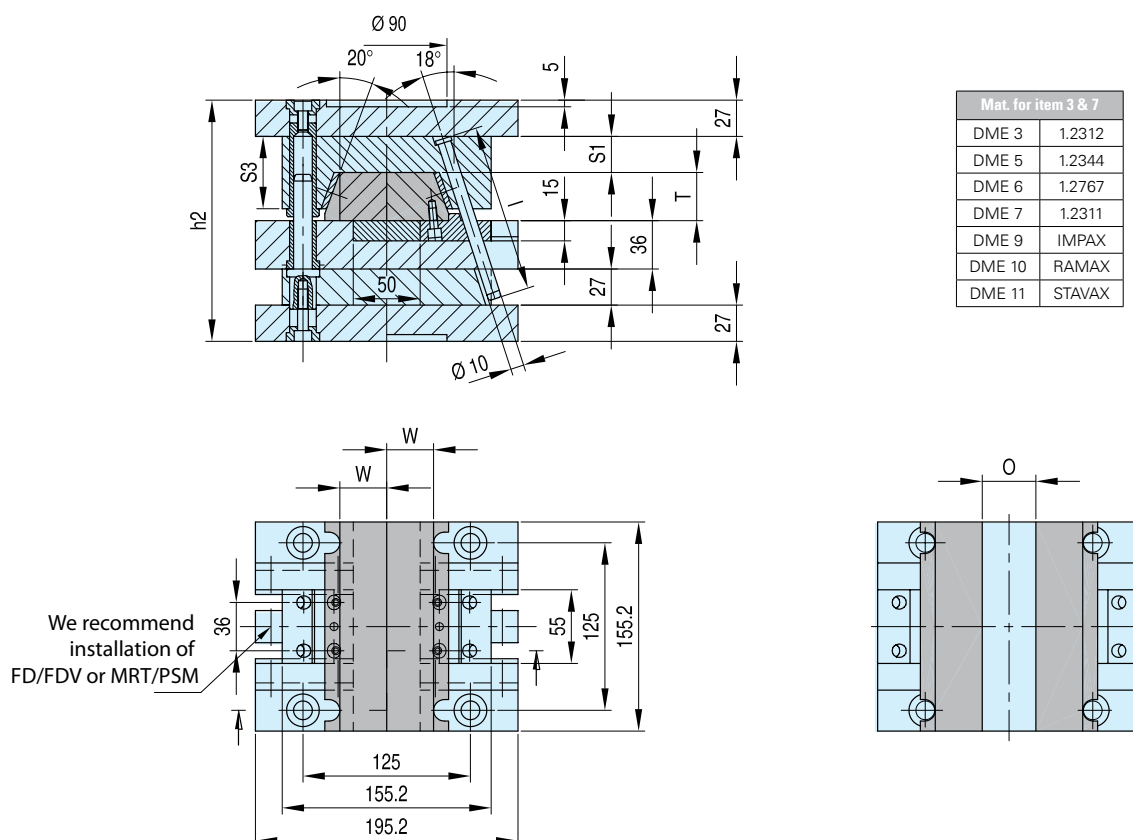
Mat. for item 3 & 7	
DME 3	1.2312
DME 5	1.2344
DME 6	1.2767
DME 7	1.2311
DME 9	IMPAX
DME 10	RAMAX
DME 11	STAVAX



REF	T	Mat.	W	S1	S3	l	h2	0
N 1216 BK42-27/3	27	DME 3	24	27	46	120	171	34
N 1216 BK42-27/5	27	DME 5	24	27	46	120	171	34
N 1216 BK42-27/6	27	DME 6	24	27	46	120	171	34
N 1216 BK42-27/7	27	DME 7	24	27	46	120	171	34
N 1216 BK42-27/9	27	DME 9	24	27	46	120	171	34
N 1216 BK42-27/10	27	DME 10	24	27	46	120	171	34
N 1216 BK42-27/11	27	DME 11	24	27	46	120	171	34
N 1216 BK42-36/3	36	DME 3	20	27	55	140	180	40
N 1216 BK42-36/5	36	DME 5	20	27	55	140	180	40
N 1216 BK42-36/6	36	DME 6	20	27	55	140	180	40
N 1216 BK42-36/7	36	DME 7	20	27	55	140	180	40
N 1216 BK42-36/9	36	DME 9	20	27	55	140	180	40
N 1216 BK42-36/10	36	DME 10	20	27	55	140	180	40
N 1216 BK42-36/11	36	DME 11	20	27	55	140	180	40

BK 42 Type B

Series N1616 BK (155 x 155 mm)



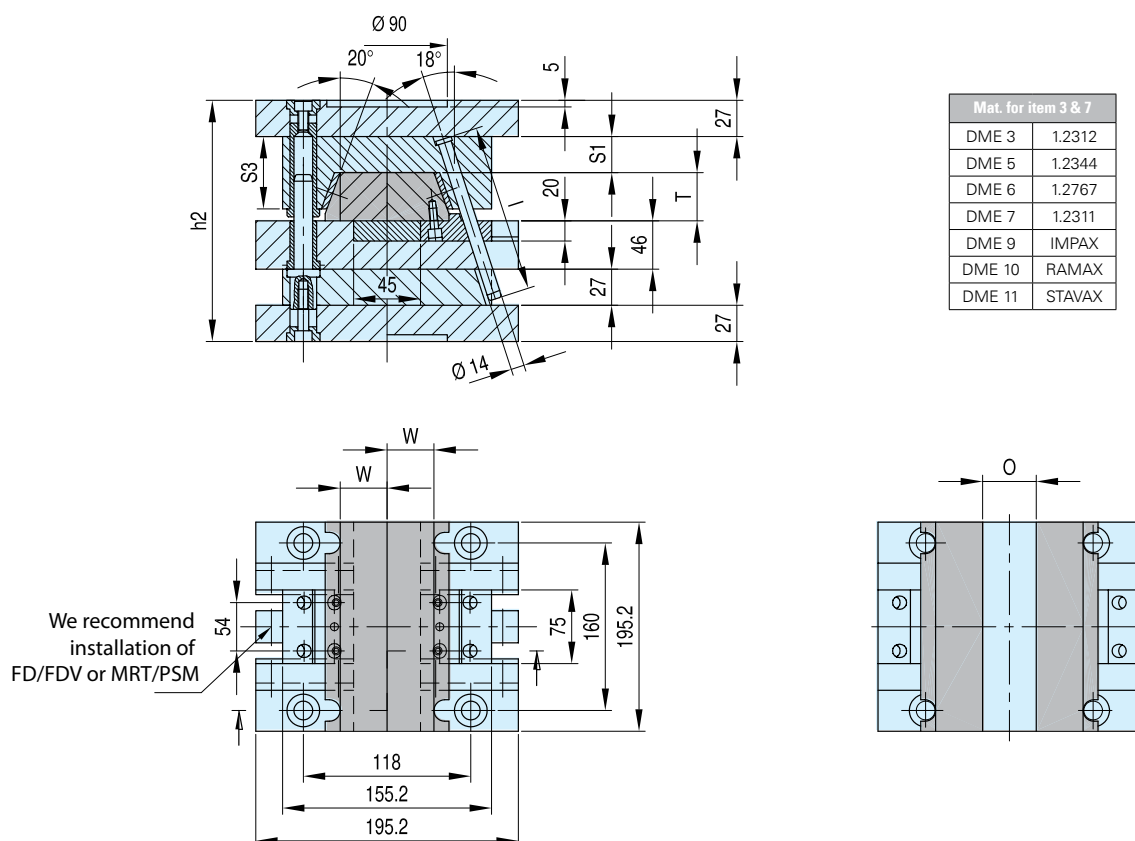
Mat. for item 3 & 7	
DME 3	1.2312
DME 5	1.2344
DME 6	1.2767
DME 7	1.2311
DME 9	IMPAX
DME 10	RAMAX
DME 11	STAVAX

REF	T	Mat.	W	S1	S3	I	h2	O
N 1616 BK42-27/3	27	DME 3	39	27	46	120	171	34
N 1616 BK42-27/5	27	DME 5	39	27	46	120	171	34
N 1616 BK42-27/6	27	DME 6	39	27	46	120	171	34
N 1616 BK42-27/7	27	DME 7	39	27	46	120	171	34
N 1616 BK42-27/9	27	DME 9	39	27	46	120	171	34
N 1616 BK42-27/10	27	DME 10	39	27	46	120	171	34
N 1616 BK42-27/11	27	DME 11	39	27	46	120	171	34
N 1616 BK42-36/3	36	DME 3	35	27	55	140	180	40
N 1616 BK42-36/5	36	DME 5	35	27	55	140	180	40
N 1616 BK42-36/6	36	DME 6	35	27	55	140	180	40
N 1616 BK42-36/7	36	DME 7	35	27	55	140	180	40
N 1616 BK42-36/9	36	DME 9	35	27	55	140	180	40
N 1616 BK42-36/10	36	DME 10	35	27	55	140	180	40
N 1616 BK42-36/11	36	DME 11	35	27	55	140	180	40
N 1616 BK42-46/3	46	DME 3	32	36	74	160	199	40
N 1616 BK42-46/5	46	DME 5	32	36	74	160	199	40
N 1616 BK42-46/6	46	DME 6	32	36	74	160	199	40
N 1616 BK42-46/7	46	DME 7	32	36	74	160	199	40
N 1616 BK42-46/9	46	DME 9	32	36	74	160	199	40
N 1616 BK42-46/10	46	DME 10	32	36	74	160	199	40
N 1616 BK42-46/11	46	DME 11	32	36	74	160	199	40

REF	T	Mat.	W	S1	S3	I	h2	O
N 1616 BK42-56/3	56	DME 3	29	36	84	160	209	34
N 1616 BK42-56/5	56	DME 5	29	36	84	160	209	34
N 1616 BK42-56/6	56	DME 6	29	36	84	160	209	34
N 1616 BK42-56/7	56	DME 7	29	36	84	160	209	34
N 1616 BK42-56/9	56	DME 9	29	36	84	160	209	34
N 1616 BK42-56/10	56	DME 10	29	36	84	160	209	34
N 1616 BK42-56/11	56	DME 11	29	36	84	160	209	34
N 1616 BK42-66/3	66	DME 3	25	36	94	170	219	34
N 1616 BK42-66/5	66	DME 5	25	36	94	170	219	34
N 1616 BK42-66/6	66	DME 6	25	36	94	170	219	34
N 1616 BK42-66/7	66	DME 7	25	36	94	170	219	34
N 1616 BK42-66/9	66	DME 9	25	36	94	170	219	34
N 1616 BK42-66/10	66	DME 10	25	36	94	170	219	34
N 1616 BK42-66/11	66	DME 11	25	36	94	170	219	34

Series N1620 BK (155 x 195 mm)

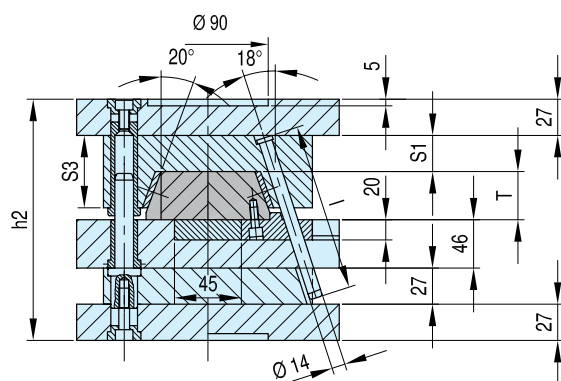
BK 42 Type B



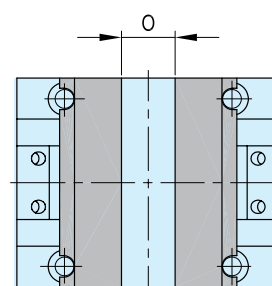
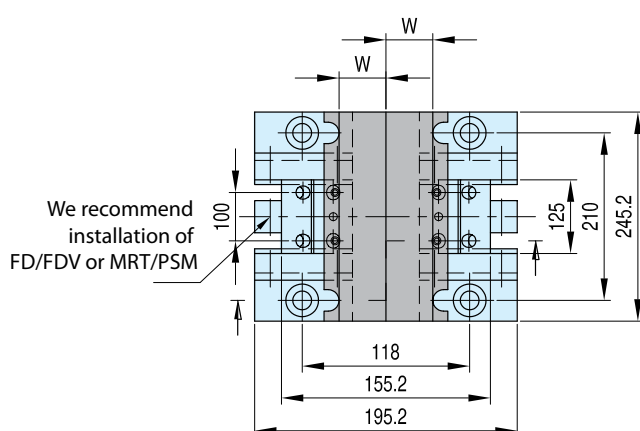
REF	T	Mat.	W	S1	S3	l	h2	0
N 1620 BK42-27/3	27	DME 3	32	27	46	120	181	34
N 1620 BK42-27/5	27	DME 5	32	27	46	120	181	34
N 1620 BK42-27/6	27	DME 6	32	27	46	120	181	34
N 1620 BK42-27/7	27	DME 7	32	27	46	120	181	34
N 1620 BK42-27/9	27	DME 9	32	27	46	120	181	34
N 1620 BK42-27/10	27	DME 10	32	27	46	120	181	34
N 1620 BK42-27/11	27	DME 11	32	27	46	120	181	34
N 1620 BK42-36/3	36	DME 3	28	27	55	140	190	40
N 1620 BK42-36/5	36	DME 5	28	27	55	140	190	40
N 1620 BK42-36/6	36	DME 6	28	27	55	140	190	40
N 1620 BK42-36/7	36	DME 7	28	27	55	140	190	40
N 1620 BK42-36/9	36	DME 9	28	27	55	140	190	40
N 1620 BK42-36/10	36	DME 10	28	27	55	140	190	40
N 1620 BK42-36/11	36	DME 11	28	27	55	140	190	40
N 1620 BK42-46/3	46	DME 3	25	36	74	160	209	40
N 1620 BK42-46/5	46	DME 5	25	36	74	160	209	40
N 1620 BK42-46/6	46	DME 6	25	36	74	160	209	40
N 1620 BK42-46/7	46	DME 7	25	36	74	160	209	40
N 1620 BK42-46/9	46	DME 9	25	36	74	160	209	40
N 1620 BK42-46/10	46	DME 10	25	36	74	160	209	40
N 1620 BK42-46/11	46	DME 11	25	36	74	160	209	40

BK 42 Type B

Series N1625 BK (155 x 245 mm)



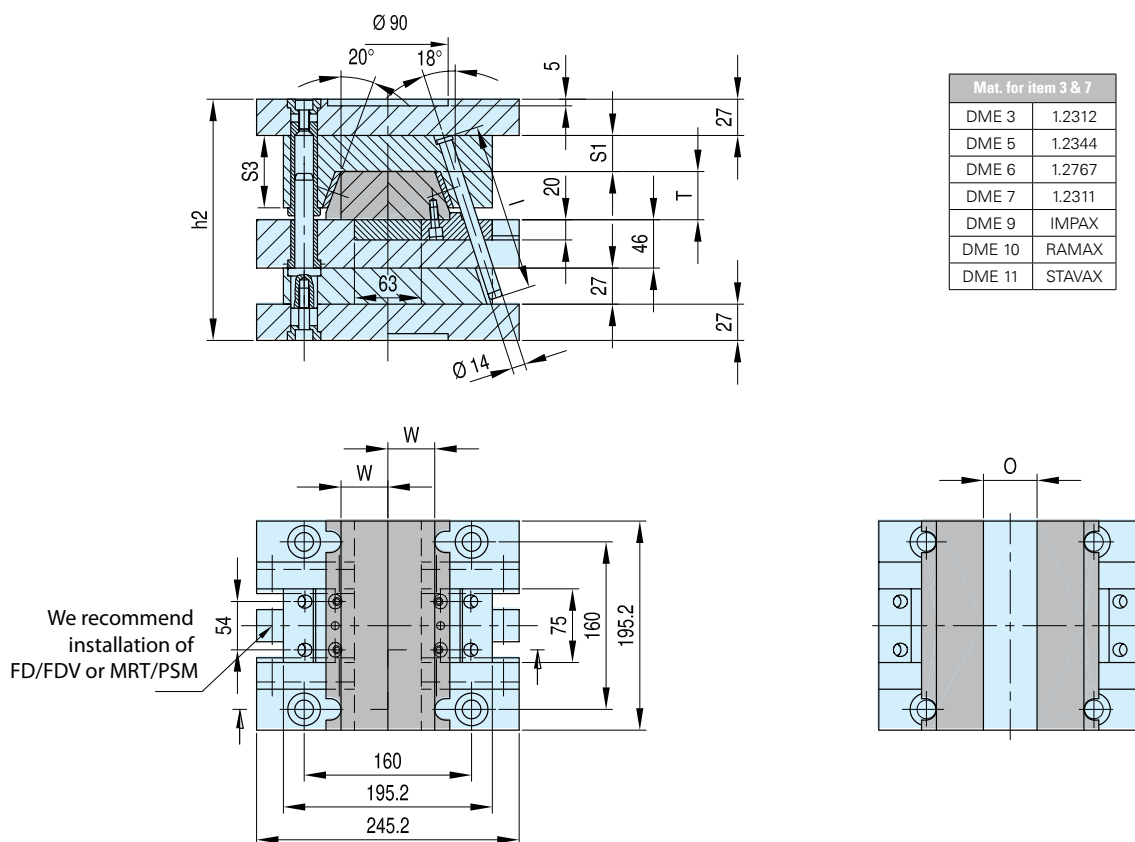
Mat. for item 3 & 7	
DME 3	1.2312
DME 5	1.2344
DME 6	1.2767
DME 7	1.2311
DME 9	IMPAX
DME 10	RAMAX
DME 11	STAVAX



REF	T	Mat.	W	S1	S3	I	h2	O
N 1625 BK42-27/3	27	DME 3	32	27	46	120	181	34
N 1625 BK42-27/5	27	DME 5	32	27	46	120	181	34
N 1625 BK42-27/6	27	DME 6	32	27	46	120	181	34
N 1625 BK42-27/7	27	DME 7	32	27	46	120	181	34
N 1625 BK42-27/9	27	DME 9	32	27	46	120	181	34
N 1625 BK42-27/10	27	DME 10	32	27	46	120	181	34
N 1625 BK42-27/11	27	DME 11	32	27	46	120	181	34
N 1625 BK42-36/3	36	DME 3	28	27	55	140	190	40
N 1625 BK42-36/5	36	DME 5	28	27	55	140	190	40
N 1625 BK42-36/6	36	DME 6	28	27	55	140	190	40
N 1625 BK42-36/7	36	DME 7	28	27	55	140	190	40
N 1625 BK42-36/9	36	DME 9	28	27	55	140	190	40
N 1625 BK42-36/10	36	DME 10	28	27	55	140	190	40
N 1625 BK42-36/11	36	DME 11	28	27	55	140	190	40
N 1625 BK42-46/3	46	DME 3	25	36	74	160	209	40
N 1625 BK42-46/5	46	DME 5	25	36	74	160	209	40
N 1625 BK42-46/6	46	DME 6	25	36	74	160	209	40
N 1625 BK42-46/7	46	DME 7	25	36	74	160	209	40
N 1625 BK42-46/9	46	DME 9	25	36	74	160	209	40
N 1625 BK42-46/10	46	DME 10	25	36	74	160	209	40
N 1625 BK42-46/11	46	DME 11	25	36	74	160	209	40

Series N2020 BK (195 x 195 mm)

BK 42 Type B

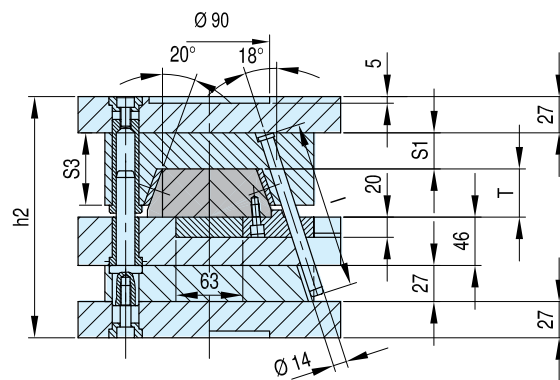


Mat. for item 3 & 7	
DME 3	1.2312
DME 5	1.2344
DME 6	1.2767
DME 7	1.2311
DME 9	IMPAX
DME 10	RAMAX
DME 11	STAVAX

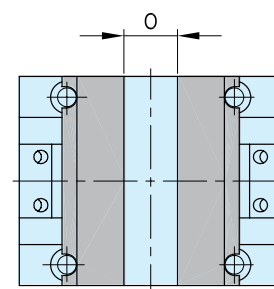
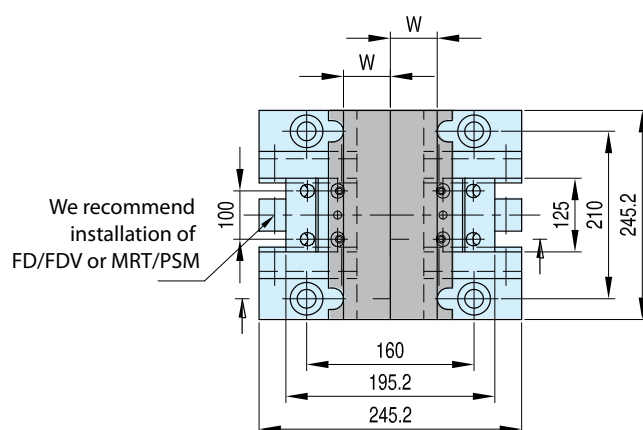
REF	T	Mat.	W	S1	S3	I	h2	O
N 2020 BK42-27/3	27	DME 3	52	27	46	120	181	34
N 2020 BK42-27/5	27	DME 5	52	27	46	120	181	34
N 2020 BK42-27/6	27	DME 6	52	27	46	120	181	34
N 2020 BK42-27/7	27	DME 7	52	27	46	120	181	34
N 2020 BK42-27/9	27	DME 9	52	27	46	120	181	34
N 2020 BK42-27/10	27	DME 10	52	27	46	120	181	34
N 2020 BK42-27/11	27	DME 11	52	27	46	120	181	34
N 2020 BK42-36/3	36	DME 3	48	27	55	140	190	40
N 2020 BK42-36/5	36	DME 5	48	27	55	140	190	40
N 2020 BK42-36/6	36	DME 6	48	27	55	140	190	40
N 2020 BK42-36/7	36	DME 7	48	27	55	140	190	40
N 2020 BK42-36/9	36	DME 9	48	27	55	140	190	40
N 2020 BK42-36/10	36	DME 10	48	27	55	140	190	40
N 2020 BK42-36/11	36	DME 11	48	27	55	140	190	40
N 2020 BK42-46/3	46	DME 3	45	36	74	160	209	40
N 2020 BK42-46/5	46	DME 5	45	36	74	160	209	40
N 2020 BK42-46/6	46	DME 6	45	36	74	160	209	40
N 2020 BK42-46/7	46	DME 7	45	36	74	160	209	40
N 2020 BK42-46/9	46	DME 9	45	36	74	160	209	40
N 2020 BK42-46/10	46	DME 10	45	36	74	160	209	40
N 2020 BK42-46/11	46	DME 11	45	36	74	160	209	40

BK 42 Type B

Series N2025 BK (195 x 245 mm)



Mat. for item 3 & 7	
DME 3	1.2312
DME 5	1.2344
DME 6	1.2767
DME 7	1.2311
DME 9	IMPAX
DME 10	RAMAX
DME 11	STAVAX

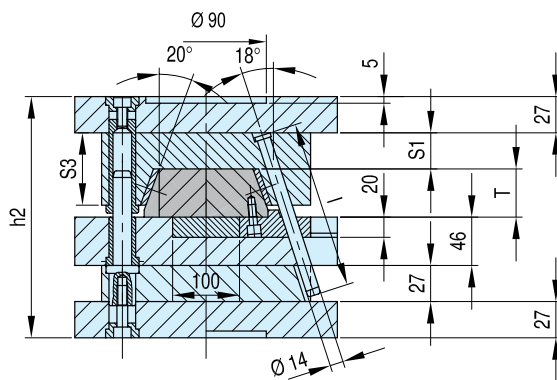


REF	T	Mat.	W	S1	S3	I	h2	O
N 2025 BK42-27/3	27	DME 3	52	27	46	140	181	46
N 2025 BK42-27/5	27	DME 5	52	27	46	140	181	46
N 2025 BK42-27/6	27	DME 6	52	27	46	140	181	46
N 2025 BK42-27/7	27	DME 7	52	27	46	140	181	46
N 2025 BK42-27/9	27	DME 9	52	27	46	140	181	46
N 2025 BK42-27/10	27	DME 10	52	27	46	140	181	46
N 2025 BK42-27/11	27	DME 11	52	27	46	140	181	46
N 2025 BK42-36/3	36	DME 3	48	27	55	160	190	52
N 2025 BK42-36/5	36	DME 5	48	27	55	160	190	52
N 2025 BK42-36/6	36	DME 6	48	27	55	160	190	52
N 2025 BK42-36/7	36	DME 7	48	27	55	160	190	52
N 2025 BK42-36/9	36	DME 9	48	27	55	160	190	52
N 2025 BK42-36/10	36	DME 10	48	27	55	160	190	52
N 2025 BK42-36/11	36	DME 11	48	27	55	160	190	52

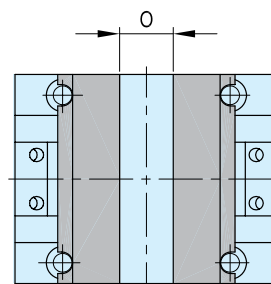
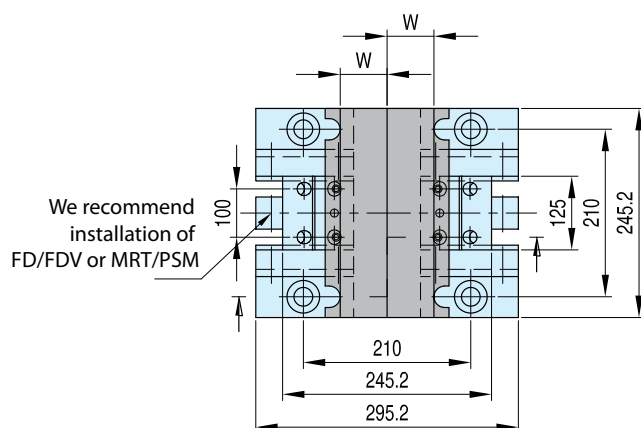
REF	T	Mat.	W	S1	S3	I	h2	O
N 2025 BK42-46/3	46	DME 3	45	36	74	180	209	52
N 2025 BK42-46/5	46	DME 5	45	36	74	180	209	52
N 2025 BK42-46/6	46	DME 6	45	36	74	180	209	52
N 2025 BK42-46/7	46	DME 7	45	36	74	180	209	52
N 2025 BK42-46/9	46	DME 9	45	36	74	180	209	52
N 2025 BK42-46/10	46	DME 10	45	36	74	180	209	52
N 2025 BK42-46/11	46	DME 11	45	36	74	180	209	52
N 2025 BK42-56/3	56	DME 3	41	36	84	200	219	58
N 2025 BK42-56/5	56	DME 5	41	36	84	200	219	58
N 2025 BK42-56/6	56	DME 6	41	36	84	200	219	58
N 2025 BK42-56/7	56	DME 7	41	36	84	200	219	58
N 2025 BK42-56/9	56	DME 9	41	36	84	200	219	58
N 2025 BK42-56/10	56	DME 10	41	36	84	200	219	58
N 2025 BK42-56/11	56	DME 11	41	36	84	200	219	58

Series N2525 BK (245 x 245 mm)

BK 42 Type B



Mat. for item 3 & 7	
DME 3	1.2312
DME 5	1.2344
DME 6	1.2767
DME 7	1.2311
DME 9	IMPAX
DME 10	RAMAX
DME 11	STAVAX

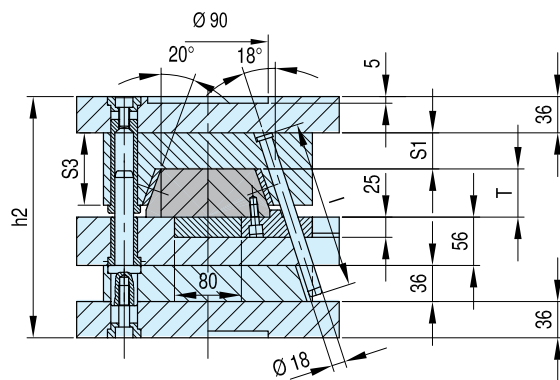


REF	T	Mat.	W	S1	S3	I	h2	O
N 2525 BK42-27/3	27	DME 3	77	27	46	140	181	46
N 2525 BK42-27/5	27	DME 5	77	27	46	140	181	46
N 2525 BK42-27/6	27	DME 6	77	27	46	140	181	46
N 2525 BK42-27/7	27	DME 7	77	27	46	140	181	46
N 2525 BK42-27/9	27	DME 9	77	27	46	140	181	46
N 2525 BK42-27/10	27	DME 10	77	27	46	140	181	46
N 2525 BK42-27/11	27	DME 11	77	27	46	140	181	46
N 2525 BK42-36/3	36	DME 3	73	27	55	160	190	52
N 2525 BK42-36/5	36	DME 5	73	27	55	160	190	52
N 2525 BK42-36/6	36	DME 6	73	27	55	160	190	52
N 2525 BK42-36/7	36	DME 7	73	27	55	160	190	52
N 2525 BK42-36/9	36	DME 9	73	27	55	160	190	52
N 2525 BK42-36/10	36	DME 10	73	27	55	160	190	52
N 2525 BK42-36/11	36	DME 11	73	27	55	160	190	52
N 2525 BK42-46/3	46	DME 3	70	36	74	180	209	52
N 2525 BK42-46/5	46	DME 5	70	36	74	180	209	52
N 2525 BK42-46/6	46	DME 6	70	36	74	180	209	52
N 2525 BK42-46/7	46	DME 7	70	36	74	180	209	52
N 2525 BK42-46/9	46	DME 9	70	36	74	180	209	52
N 2525 BK42-46/10	46	DME 10	70	36	74	180	209	52
N 2525 BK42-46/11	46	DME 11	70	36	74	180	209	52
N 2525 BK42-56/3	56	DME 3	66	36	84	200	219	58

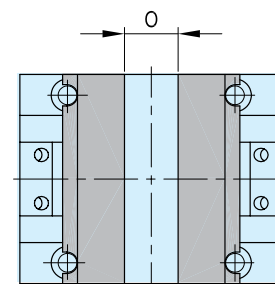
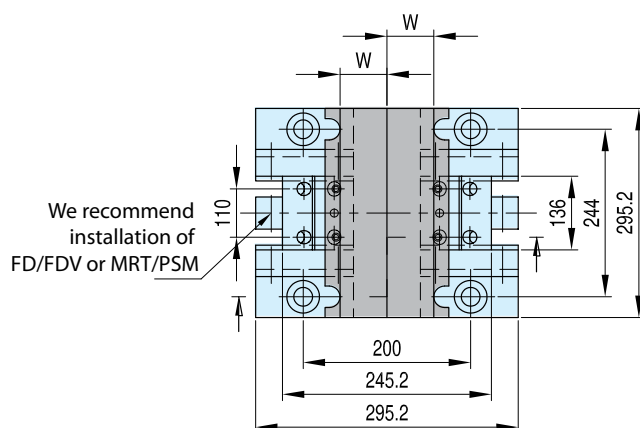
REF	T	Mat.	W	S1	S3	I	h2	O
N 2525 BK42-56/5	56	DME 5	66	36	84	200	219	58
N 2525 BK42-56/6	56	DME 6	66	36	84	200	219	58
N 2525 BK42-56/7	56	DME 7	66	36	84	200	219	58
N 2525 BK42-56/9	56	DME 9	66	36	84	200	219	58
N 2525 BK42-56/10	56	DME 10	66	36	84	200	219	58
N 2525 BK42-56/11	56	DME 11	66	36	84	200	219	58
N 2525 BK42-76/3	76	DME 3	59	46	114	230	249	56
N 2525 BK42-76/5	76	DME 5	59	46	114	230	249	56
N 2525 BK42-76/6	76	DME 6	59	46	114	230	249	56
N 2525 BK42-76/7	76	DME 7	59	46	114	230	249	56
N 2525 BK42-76/9	76	DME 9	59	46	114	230	249	56
N 2525 BK42-76/10	76	DME 10	59	46	114	230	249	56
N 2525 BK42-76/11	76	DME 11	59	46	114	230	249	56
N 2525 BK42-96/3	96	DME 3	52	46	134	250	269	56
N 2525 BK42-96/5	96	DME 5	52	46	134	250	269	56
N 2525 BK42-96/6	96	DME 6	52	46	134	250	269	56
N 2525 BK42-96/7	96	DME 7	52	46	134	250	269	56
N 2525 BK42-96/9	96	DME 9	52	46	134	250	269	56
N 2525 BK42-96/10	96	DME 10	52	46	134	250	269	56
N 2525 BK42-96/11	96	DME 11	52	46	134	250	269	56

BK 42 Type B

Series N2530 BK (245 x 295 mm)



Mat. for item 3 & 7	
DME 3	1.2312
DME 5	1.2344
DME 6	1.2767
DME 7	1.2311
DME 9	IMPAX
DME 10	RAMAX
DME 11	STAVAX

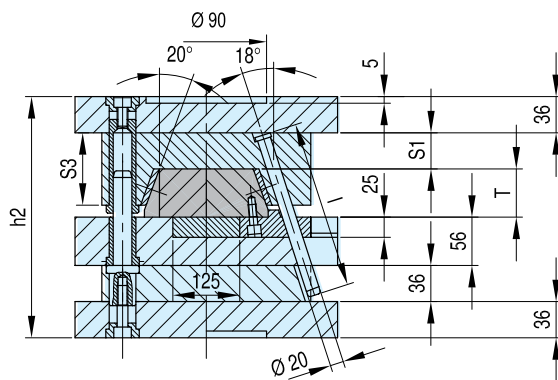


REF	T	Mat.	W	S1	S3	I	h2	0
N 2530 BK42-46/3	46	DME 3	60	36	74	180	237	50
N 2530 BK42-46/5	46	DME 5	60	36	74	180	237	50
N 2530 BK42-46/6	46	DME 6	60	36	74	180	237	50
N 2530 BK42-46/7	46	DME 7	60	36	74	180	237	50
N 2530 BK42-46/9	46	DME 9	60	36	74	180	237	50
N 2530 BK42-46/10	46	DME 10	60	36	74	180	237	50
N 2530 BK42-46/11	46	DME 11	60	36	74	180	237	50
N 2530 BK42-56/3	56	DME 3	56	36	84	200	247	56
N 2530 BK42-56/5	56	DME 5	56	36	84	200	247	56
N 2530 BK42-56/6	56	DME 6	56	36	84	200	247	56
N 2530 BK42-56/7	56	DME 7	56	36	84	200	247	56
N 2530 BK42-56/9	56	DME 9	56	36	84	200	247	56
N 2530 BK42-56/10	56	DME 10	56	36	84	200	247	56
N 2530 BK42-56/11	56	DME 11	56	36	84	200	247	56
N 2530 BK42-76/3	76	DME 3	50	46	114	230	277	56

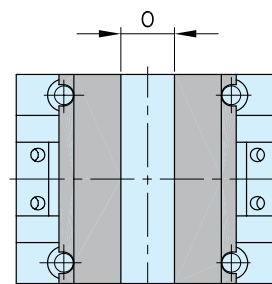
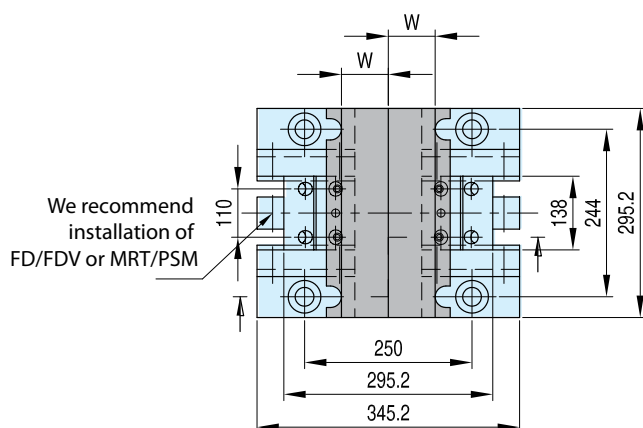
REF	T	Mat.	W	S1	S3	I	h2	0
N 2530 BK42-76/5	76	DME 5	50	46	114	230	277	56
N 2530 BK42-76/6	76	DME 6	50	46	114	230	277	56
N 2530 BK42-76/7	76	DME 7	50	46	114	230	277	56
N 2530 BK42-76/9	76	DME 9	50	46	114	230	277	56
N 2530 BK42-76/10	76	DME 10	50	46	114	230	277	56
N 2530 BK42-76/11	76	DME 11	50	46	114	230	277	56
N 2530 BK42-96/3	96	DME 3	42	46	134	250	297	56
N 2530 BK42-96/5	96	DME 5	42	46	134	250	297	56
N 2530 BK42-96/6	96	DME 6	42	46	134	250	297	56
N 2530 BK42-96/7	96	DME 7	42	46	134	250	297	56
N 2530 BK42-96/9	96	DME 9	42	46	134	250	297	56
N 2530 BK42-96/10	96	DME 10	42	46	134	250	297	56
N 2530 BK42-96/11	96	DME 11	42	46	134	250	297	56

Series N3030 BK (295 x 295 mm)

BK 42 Type B



Mat. for item 3 & 7	
DME 3	1.2312
DME 5	1.2344
DME 6	1.2767
DME 7	1.2311
DME 9	IMPAX
DME 10	RAMAX
DME 11	STAVAX

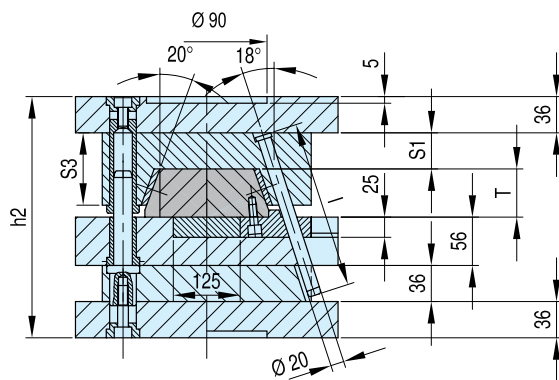


REF	T	Mat.	W	S1	S3	I	h2	0
N 3030 BK42-56/3	56	DME 3	81	46	94	220	266	62
N 3030 BK42-56/5	56	DME 5	81	46	94	220	266	62
N 3030 BK42-56/6	56	DME 6	81	46	94	220	266	62
N 3030 BK42-56/7	56	DME 7	81	46	94	220	266	62
N 3030 BK42-56/9	56	DME 9	81	46	94	220	266	62
N 3030 BK42-56/10	56	DME 10	81	46	94	220	266	62
N 3030 BK42-56/11	56	DME 11	81	46	94	220	266	62
N 3030 BK42-76/3	76	DME 3	73	46	114	240	286	61
N 3030 BK42-76/5	76	DME 5	73	46	114	240	286	61
N 3030 BK42-76/6	76	DME 6	73	46	114	240	286	61
N 3030 BK42-76/7	76	DME 7	73	46	114	240	286	61
N 3030 BK42-76/9	76	DME 9	73	46	114	240	286	61
N 3030 BK42-76/10	76	DME 10	73	46	114	240	286	61
N 3030 BK42-76/11	76	DME 11	73	46	114	240	286	61

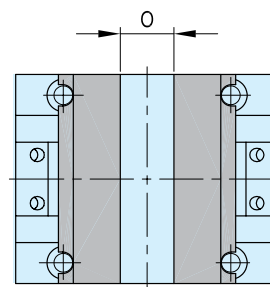
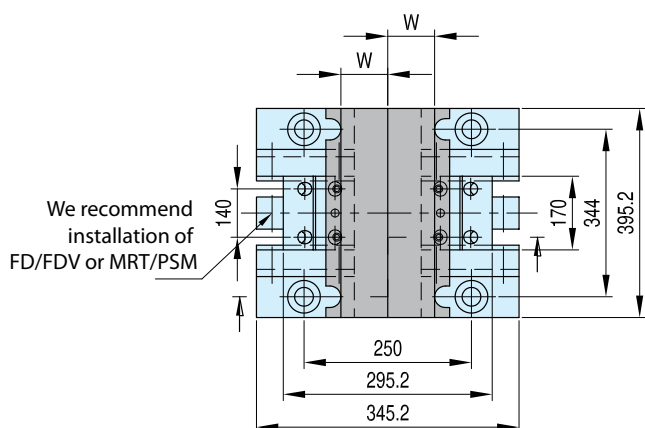
REF	T	Mat.	W	S1	S3	I	h2	0
N 3030 BK42-96/3	96	DME 3	66	56	144	260	316	54
N 3030 BK42-96/5	96	DME 5	66	56	144	260	316	54
N 3030 BK42-96/6	96	DME 6	66	56	144	260	316	54
N 3030 BK42-96/7	96	DME 7	66	56	144	260	316	54
N 3030 BK42-96/9	96	DME 9	66	56	144	260	316	54
N 3030 BK42-96/10	96	DME 10	66	56	144	260	316	54
N 3030 BK42-96/11	96	DME 11	66	56	144	260	316	54
N 3030 BK42-116/3	116	DME 3	59	56	164	280	336	54
N 3030 BK42-116/5	116	DME 5	59	56	164	280	336	54
N 3030 BK42-116/6	116	DME 6	59	56	164	280	336	54
N 3030 BK42-116/7	116	DME 7	59	56	164	280	336	54
N 3030 BK42-116/9	116	DME 9	59	56	164	280	336	54
N 3030 BK42-116/10	116	DME 10	59	56	164	280	336	54
N 3030 BK42-116/11	116	DME 11	59	56	164	280	336	54

BK 42 Type B

Series N3040 BK (295 x 395 mm)



Mat. for item 3 & 7	
DME 3	1.2312
DME 5	1.2344
DME 6	1.2767
DME 7	1.2311
DME 9	IMPAX
DME 10	RAMAX
DME 11	STAVAX



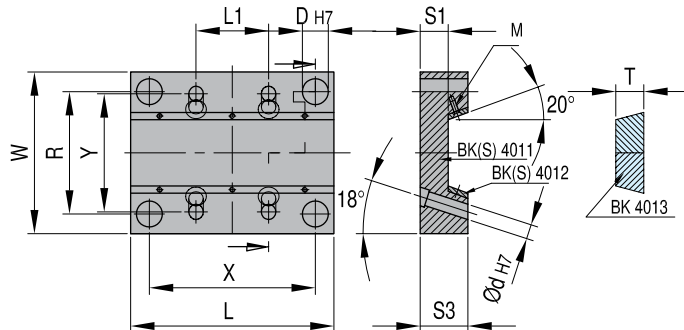
REF	T	Mat.	W	S1	S3	I	h2	O
N 3040 BK42-56/3	56	DME 3	81	46	94	220	266	62
N 3040 BK42-56/5	56	DME 5	81	46	94	220	266	62
N 3040 BK42-56/6	56	DME 6	81	46	94	220	266	62
N 3040 BK42-56/7	56	DME 7	81	46	94	220	266	62
N 3040 BK42-56/9	56	DME 9	81	46	94	220	266	62
N 3040 BK42-56/10	56	DME 10	81	46	94	220	266	62
N 3040 BK42-56/11	56	DME 11	81	46	94	220	266	62
N 3040 BK42-76/3	76	DME 3	73	46	114	240	286	61
N 3040 BK42-76/5	76	DME 5	73	46	114	240	286	61
N 3040 BK42-76/6	76	DME 6	73	46	114	240	286	61
N 3040 BK42-76/7	76	DME 7	73	46	114	240	286	61
N 3040 BK42-76/9	76	DME 9	73	46	114	240	286	61
N 3040 BK42-76/10	76	DME 10	73	46	114	240	286	61
N 3040 BK42-76/11	76	DME 11	73	46	114	240	286	61

REF	T	Mat.	W	S1	S3	I	h2	O
N 3040 BK42-96/3	96	DME 3	66	56	144	260	316	54
N 3040 BK42-96/5	96	DME 5	66	56	144	260	316	54
N 3040 BK42-96/6	96	DME 6	66	56	144	260	316	54
N 3040 BK42-96/7	96	DME 7	66	56	144	260	316	54
N 3040 BK42-96/9	96	DME 9	66	56	144	260	316	54
N 3040 BK42-96/10	96	DME 10	66	56	144	260	316	54
N 3040 BK42-96/11	96	DME 11	66	56	144	260	316	54
N 3040 BK42-116/3	116	DME 3	59	56	164	280	336	54
N 3040 BK42-116/5	116	DME 5	59	56	164	280	336	54
N 3040 BK42-116/6	116	DME 6	59	56	164	280	336	54
N 3040 BK42-116/7	116	DME 7	59	56	164	280	336	54
N 3040 BK42-116/9	116	DME 9	59	56	164	280	336	54
N 3040 BK42-116/10	116	DME 10	59	56	164	280	336	54
N 3040 BK42-116/11	116	DME 11	59	56	164	280	336	54

Top bolster plates

BK 4011 (BKS 4011)

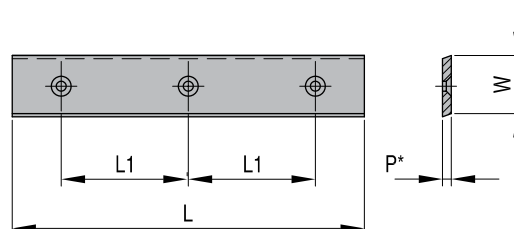
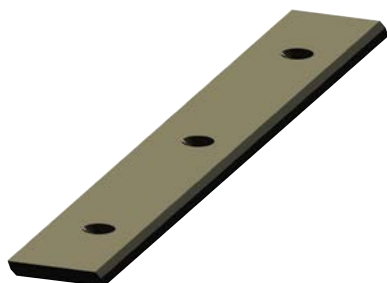
BKS upon request



REF Mat. DME 3 (1.2312)T	REF Mat. DME 10 (Ramax)T	L	W	X	R	Y	L1	D	S1	S3	d	M
BK4011-1216-27	BKS4011-1216-27	155,2	125,2	125	95	93,9	36	20	27	46	10	M4
BK4011-1216-36	BKS4011-1216-36	155,2	125,2	125	95	93,9	36	20	27	55	10	M4
BK4011-1616-27	BKS4011-1616-27	155,2	155,2	125	125	117,9	36	20	27	46	10	M4
BK4011-1616-36	BKS4011-1616-36	155,2	155,2	125	125	117,9	36	20	27	55	10	M4
BK4011-1616-46	BKS4011-1616-46	155,2	155,2	125	125	117,9	36	20	36	74	10	M4
BK4011-1616-56	BKS4011-1616-56	155,2	155,2	125	125	117,9	36	20	36	84	10	M4
BK4011-1616-66	BKS4011-1616-66	155,2	155,2	125	125	117,9	36	20	36	94	10	M4
BK4011-1620-27	BKS4011-1620-27	195,2	155,2	160	118	113,9	54	25	27	46	14	M5
BK4011-1620-36	BKS4011-1620-36	195,2	155,2	160	118	113,9	54	25	27	55	14	M5
BK4011-1620-46	BKS4011-1620-46	195,2	155,2	160	118	113,9	54	25	36	74	14	M5
BK4011-1625-27	BKS4011-1625-27	245,2	155,2	210	118	113,9	100	25	27	46	14	M5
BK4011-1625-36	BKS4011-1625-36	245,2	155,2	210	118	113,9	100	25	27	55	14	M5
BK4011-1625-46	BKS4011-1625-46	245,2	155,2	210	118	113,9	100	25	36	74	14	M5
BK4011-2020-27	BKS4011-2020-27	195,2	195,2	160	160	153,9	54	25	27	46	14	M5
BK4011-2020-36	BKS4011-2020-36	195,2	195,2	160	160	153,9	54	25	27	55	14	M5
BK4011-2020-46	BKS4011-2020-46	195,2	195,2	160	160	153,9	54	25	36	74	14	M5
BK4011-2025-27	BKS4011-2025-27	245,2	195,2	210	160	153,9	100	25	27	46	14	M5
BK4011-2025-36	BKS4011-2025-36	245,2	195,2	210	160	153,9	100	25	27	55	14	M5
BK4011-2025-46	BKS4011-2025-46	245,2	195,2	210	160	153,9	100	25	36	74	14	M5
BK4011-2025-56	BKS4011-2025-56	245,2	195,2	210	160	153,9	100	25	36	84	14	M5
BK4011-2525-27	BKS4011-2525-27	245,2	245,2	210	210	203,9	100	25	27	46	14	M5
BK4011-2525-36	BKS4011-2525-36	245,2	245,2	210	210	203,9	100	25	27	55	14	M5
BK4011-2525-46	BKS4011-2525-46	245,2	245,2	210	210	203,9	100	25	36	74	14	M5
BK4011-2525-56	BKS4011-2525-56	245,2	245,2	210	210	203,9	100	25	36	84	14	M5
BK4011-2525-76	BKS4011-2525-76	245,2	245,2	210	210	203,9	100	25	46	114	14	M5
BK4011-2525-96	BKS4011-2525-96	245,2	245,2	210	210	203,9	100	25	46	134	14	M5
BK4011-2530-46	BKS4011-2530-46	295,2	245,2	244	200	194,0	110	25	36	74	18	M6
BK4011-2530-56	BKS4011-2530-56	295,2	245,2	244	200	194,0	110	25	36	84	18	M6
BK4011-2530-76	BKS4011-2530-76	295,2	245,2	244	200	194,0	110	25	46	114	18	M6
BK4011-2530-96	BKS4011-2530-96	295,2	245,2	244	200	194,0	110	25	46	134	18	M6
BK4011-3030-56	BKS4011-3030-56	295,2	295,2	244	250	244,0	110	25	46	94	20	M6
BK4011-3030-76	BKS4011-3030-76	295,2	295,2	244	250	244,0	110	32	46	114	20	M6
BK4011-3030-96	BKS4011-3030-96	295,2	295,2	244	250	244,0	110	32	56	144	20	M6
BK4011-3030-116	BKS4011-3030-116	295,2	295,2	244	250	244,0	110	32	56	164	20	M6
BK4011-3040-56	BKS4011-3040-56	395,2	295,2	344	250	244,0	140	32	46	94	20	M6
BK4011-3040-76	BKS4011-3040-76	395,2	295,2	344	250	244,0	140	32	46	114	20	M6
BK4011-3040-96	BKS4011-3040-96	395,2	295,2	344	250	244,0	140	32	56	144	20	M6
BK4011-3040-116	BKS4011-3040-116	395,2	295,2	344	250	244,0	140	32	56	164	20	M6

BK 4012 (BKS 4012)

Wear strips

BKS upon request

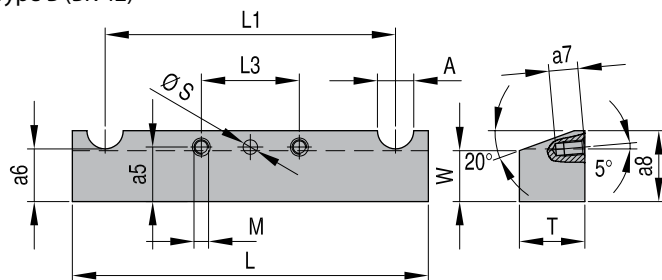
*Preground 0,4mm oversize

REF Mat. DME 76 (1.7131)T	REF Mat. DME 11 (Stavax)T	W	L	L1	P*
BK4012-1216-27	BKS4012-1216-27	19	154	50	3,8
BK4012-1216-36	BKS4012-1216-36	28	154	50	3,8
BK4012-1616-27	BKS4012-1616-27	19	154	50	3,8
BK4012-1616-36	BKS4012-1616-36	28	154	50	3,8
BK4012-1616-46	BKS4012-1616-46	38	154	50	3,8
BK4012-1616-56	BKS4012-1616-56	48	154	50	3,8
BK4012-1616-66	BKS4012-1616-66	58	154	50	3,8
BK4012-1620-27	BKS4012-1620-27	19	194	70	4,8
BK4012-1620-36	BKS4012-1620-36	28	194	70	4,8
BK4012-1620-46	BKS4012-1620-46	38	194	70	4,8
BK4012-1625-27	BKS4012-1625-27	19	244	85	4,8
BK4012-1625-36	BKS4012-1625-36	28	244	85	4,8
BK4012-1625-46	BKS4012-1625-46	38	244	85	4,8
BK4012-2020-27	BKS4012-2020-27	19	194	70	4,8
BK4012-2020-36	BKS4012-2020-36	28	194	70	4,8
BK4012-2020-46	BKS4012-2020-46	38	194	70	4,8
BK4012-2025-27	BKS4012-2025-27	19	244	85	4,8
BK4012-2025-36	BKS4012-2025-36	28	244	85	4,8
BK4012-2025-46	BKS4012-2025-46	38	244	85	4,8
BK4012-2025-56	BKS4012-2025-56	48	244	85	4,8
BK4012-2525-27	BKS4012-2525-27	19	244	85	4,8
BK4012-2525-36	BKS4012-2525-36	28	244	85	4,8
BK4012-2525-46	BKS4012-2525-46	38	244	85	4,8
BK4012-2525-56	BKS4012-2525-56	48	244	85	4,8
BK4012-2525-76	BKS4012-2525-76	68	244	85	4,8
BK4012-2525-96	BKS4012-2525-96	88	244	85	4,8
BK4012-2530-46	BKS4012-2530-46	38	294	115	5,8
BK4012-2530-56	BKS4012-2530-56	48	294	115	5,8
BK4012-2530-76	BKS4012-2530-76	68	294	115	5,8
BK4012-2530-96	BKS4012-2530-96	88	294	115	5,8
BK4012-3030-56	BKS4012-3030-56	48	294	115	5,8
BK4012-3030-76	BKS4012-3030-76	68	294	115	5,8
BK4012-3030-96	BKS4012-3030-96	88	294	115	5,8
BK4012-3030-116	BKS4012-3030-116	108	294	115	5,8
BK4012-3040-56	BKS4012-3040-56	48	394	155	5,8
BK4012-3040-76	BKS4012-3040-76	68	394	155	5,8
BK4012-3040-96	BKS4012-3040-96	88	394	155	5,8
BK4012-3040-116	BKS4012-3040-116	108	394	155	5,8

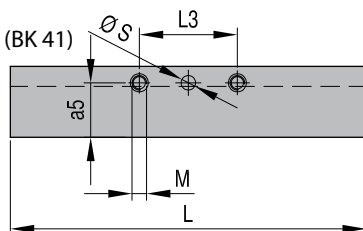
Split cavity blocks - Set: 2 pcs.

BK 4013

Type B (BK 42)



Type A (BK 41)



Mat.	
DME 3	1.2312
DME 5	1.2344
DME 6	1.2767
DME 7	1.2311
DME 9	IMPAX
DME 10	RAMAX
DME 11	STAVAX

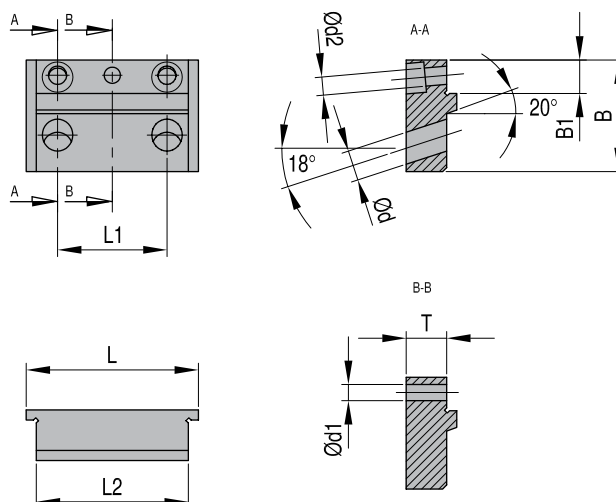
** Pre-drilled

REF	T	a6	W	a8	L	L3	L1	a5	a7	A	M	S**
BK4013-A/B-1216-27		23	24	31,5	156	36	125	25	14	16	M6	4
BK4013-A/B-1216-36		20	20	31,5	156	36	125	25	14	16	M6	4
BK4013-A/B-1616-27		38	39	46,5	156	36	125	38	15	16	M6	4
BK4013-A/B-1616-36		35	35	46,5	156	36	125	38	15	16	M6	4
BK4013-A/B-1616-46		33	32	46,5	156	36	125	38	16	16	M6	4
BK4013-A/B-1616-56		36	29	46,5	156	36	125	38	16	16	M6	4
BK4013-A/B-1616-66		40	25	46,5	156	36	125	38	16	16	M6	4
BK4013-A/B-1620-27		32	32	39	196	54	160	30	16	20	M8	6
BK4013-A/B-1620-36		29	28	39	196	54	160	30	16	20	M8	6
BK4013-A/B-1620-46		29	25	39	196	54	160	30	16	20	M8	6
BK4013-A/B-1625-27		32	32	39	246	100	210	30	16	20	M8	6
BK4013-A/B-1625-36		29	28	39	246	100	210	30	16	20	M8	6
BK4013-A/B-1625-46		29	25	39	246	100	210	30	16	20	M8	6
BK4013-A/B-2020-27		53	25	59	196	54	160	48	19	20	M8	6
BK4013-A/B-2020-36		50	48	59	196	54	160	48	19	20	M8	6
BK4013-A/B-2020-46		50	45	59	196	54	160	48	19	20	M8	6
BK4013-A/B-2025-27		47	52	59	246	100	210	48	20	20	M8	6
BK4013-A/B-2025-36		44	48	59	246	100	210	48	20	20	M8	6
BK4013-A/B-2025-46		44	45	59	246	100	210	48	20	20	M8	6
BK4013-A/B-2025-56		41	41	59	246	100	210	48	20	20	M8	6
BK4013-A/B-2525-27		72	77	84	246	100	210	70	20	20	M8	8
BK4013-A/B-2525-36		69	73	84	246	100	210	70	20	20	M8	8
BK4013-A/B-2525-46		69	70	84	246	100	210	70	20	20	M8	8
BK4013-A/B-2525-56		66	66	84	246	100	210	70	20	20	M8	8
BK4013-A/B-2525-76		66	59	84	246	100	210	70	25	20	M8	8
BK4013-A/B-2525-96		66	52	84	246	100	210	70	25	20	M8	8
BK4013-A/B-2530-46		63	60	74,5	296	110	244	58	25	20	M10	8
BK4013-A/B-2530-56		60	57	74,5	296	110	244	58	25	20	M10	8
BK4013-A/B-2530-76		60	50	74,5	296	110	244	58	25	20	M10	8
BK4013-A/B-2530-96		60	42	74,5	296	110	244	58	25	20	M10	8
BK4013-A/B-3030-56		83	81	98	296	110	244	82	25	25	M10	8
BK4013-A/B-3030-76		83	73	98	296	110	244	82	25	25	M10	8
BK4013-A/B-3030-96		77	66	98	296	110	244	82	25	25	M10	8
BK4013-A/B-3030-116		84	59	98	296	110	244	82	25	25	M10	8
BK4013-A/B-3040-56		83	81	98	396	140	344	82	25	25	M10	8
BK4013-A/B-3040-76		83	73	98	396	140	344	82	25	25	M10	8
BK4013-A/B-3040-96		77	66	98	396	140	344	82	25	25	M10	8
BK4013-A/B-3040-116		84	59	98	396	140	344	82	25	25	M10	8

BK 4014 (BKS 4014)

Guide blocks - Set: 2 pcs.

BKS upon request

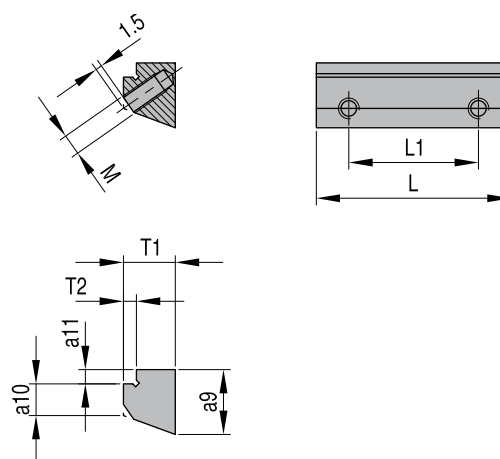
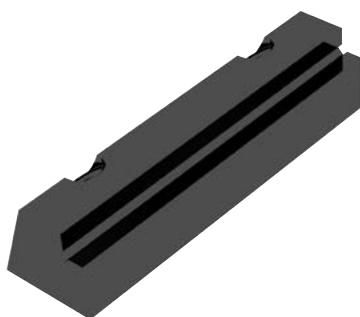


REF Mat. DME 76 (1.7131)T HRC 62 ±2	REF Mat. DME 76 (1.7131)T HRC 56 ±2	B	L	L1	L2	d	d1	d2	B1
BK4014-1216-15	BKS4014-1216-15	44,6	63	36	55	11	6	7	13,5
BK4014-1616-15	BKS4014-1616-15	52,6	63	36	55	11	6	7	21,5
BK4014-1620-20	BKS4014-1620-20	55,1	85	54	75	15	8	9	16,5
BK4014-1625-20	BKS4014-1625-20	55,1	135	100	125	15	8	9	16,5
BK4014-2020-20	BKS4014-2020-20	66,1	85	54	75	15	8	9	27,5
BK4014-2025-20	BKS4014-2025-20	66,1	135	100	125	15	8	9	27,5
BK4014-2525-20	BKS4014-2525-20	72,6	135	100	125	15	10	9	34,0
BK4014-2530-25	BKS4014-2530-25	82,6	152	110	136	19	10	11	34,5
BK4014-3030-25	BKS4014-3030-25	85,1	154	110	138	21	10	11	35,5
BK4014-3040-25	BKS4014-3040-25	85,1	186	140	170	21	10	11	35,5

BK 4018 (BKS 4018)

Slides - Set: 2 pcs. (preground 0,05 - 0,2mm oversize)

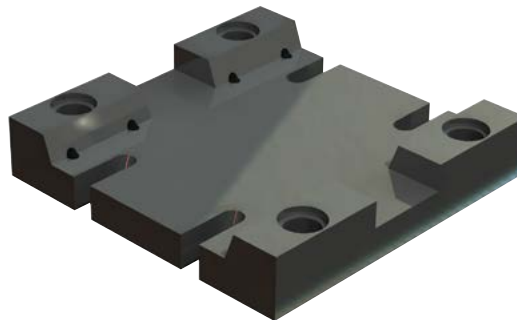
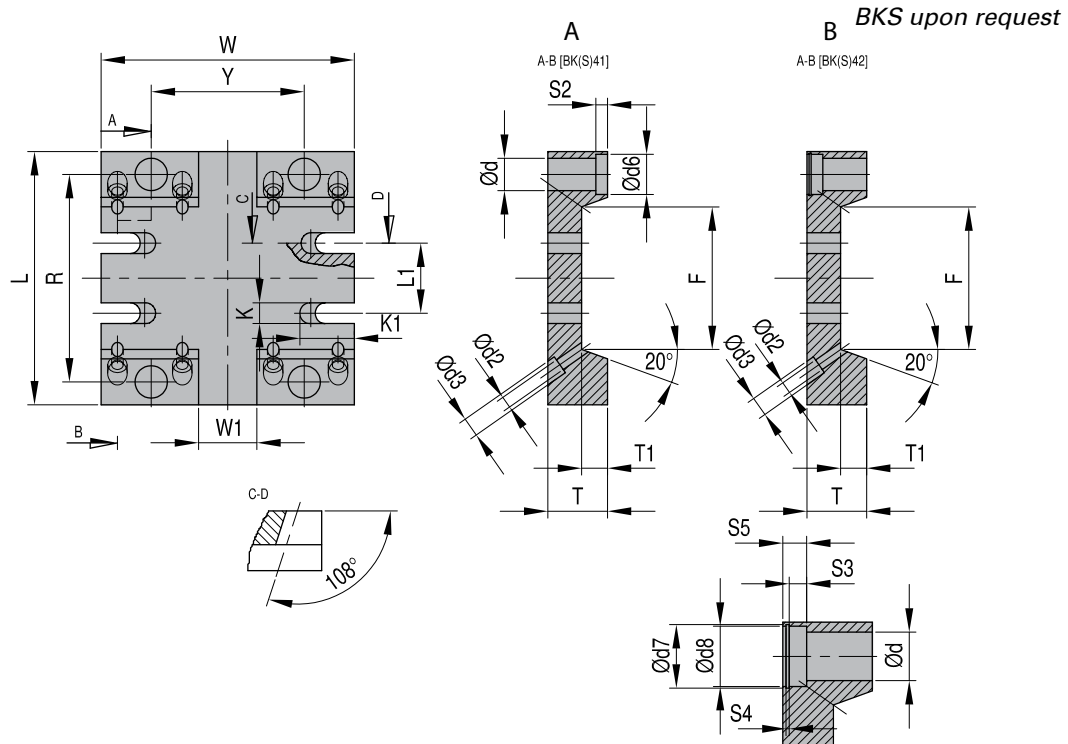
BKS upon request



REF Mat. DME 76 (1.7131)T HRC 62 ±2	REF Mat.: Ampco21	L	T1	a9	a10	L1	T2	a11
BK4018-Mat.-1216	BKS4018-Mat.-1216	59,4	15	20	10	40	4	4,5
BK4018-Mat.-1616	BKS4018-Mat.-1616	72,4	15	20	10	50	4	4,5
BK4018-Mat.-1620	BKS4018-Mat.-1620	74,9	20	25	12	50	5	5,5
BK4018-Mat.-1625	BKS4018-Mat.-1625	90,9	20	25	12	55	5	5,5
BK4018-Mat.-2020	BKS4018-Mat.-2020	90,9	20	25	12	55	5	5,5
BK4018-Mat.-2025	BKS4018-Mat.-2025	90,9	20	25	12	55	6	5,5
BK4018-Mat.-2525	BKS4018-Mat.-2525	97,4	20	25	12	60	6	5,5
BK4018-Mat.-2530	BKS4018-Mat.-2530	107,4	25	31	13,5	68	7	8,5
BK4018-Mat.-3030	BKS4018-Mat.-3030	109,9	25	31	13,5	78	7	8,5
BK4018-Mat.-3040	BKS4018-Mat.-3040	109,9	25	31	13,5	78	7	8,5

Bottom plates

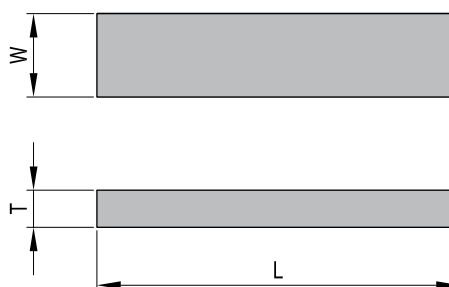
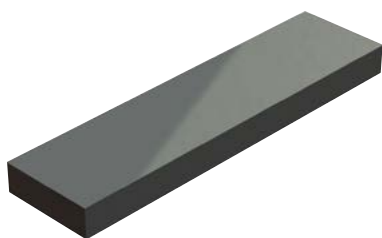
BK 4017 (BKS 4017)



REF Mat.: DME3 (1.2312)	REF Mat.: DME10 (Ramax)	T	T1	W	L	L1	Y	R	W1	d	d3	d2	K	F	K1	d6	d8	d7	S2	S3	S4	S5
BK4017-A-1216	BKS4017-A-1216	36	15	155,2	155,2	36	95	125	36	20	11	7	12	84	33	26	26	27,2	6,3	6	1,3	10
BK4017-A-1616	BKS4017-A-1616	36	15	195,2	155,2	36	125	125	50	20	11	7	12	84	40	26	26	27,2	6,3	6	1,3	10
BK4017-A-1620	BKS4017-A-1620	46	20	195,2	195,2	54	118	160	45	25	15	9	16	110	42	32	32	33,7	6,3	6	1,3	10
BK4017-A-2020	BKS4017-A-2020	46	20	245,2	195,2	54	160	160	63	25	15	9	16	110	45	32	32	33,7	6,3	6	1,3	10
BK4017-A-2025	BKS4017-A-2025	46	20	245,2	245,2	100	160	210	63	25	15	9	16	160	45	32	32	33,7	6,3	6	1,3	10
BK4017-A-2525	BKS4017-A-2525	46	20	295,2	245,2	100	210	210	100	25	15	9	16	160	45	32	32	33,7	6,3	6	1,3	10
BK4017-A-2530	BKS4017-A-2530	56	25	295,2	295,2	110	200	244	80	25	18	11	20	180	51	32	32	33,7	6,3	6	1,3	10
BK4017-A-3030	BKS4017-A-3030	56	25	345,2	295,2	110	250	244	125	32	18	11	25	182	51	39	37	39	6,3	6	1,3	10
BK4017-A-3040	BKS4017-A-3040	56	25	345,2	395,2	140	250	344	125	32	18	11	25	214	51	39	37	39	6,3	6	1,3	10
BK4017-B-1216	BKS4017-B-1216	36	15	155,2	155,2	36	95	125	36	20	11	7	12	84	33	26	26	27,2	6,3	6	1,3	10
BK4017-B-1616	BKS4017-B-1616	36	15	195,2	155,2	36	125	125	50	20	11	7	12	84	40	26	26	27,2	6,3	6	1,3	10
BK4017-B-1620	BKS4017-B-1620	46	20	195,2	195,2	54	118	160	45	25	15	9	16	110	42	32	32	33,7	6,3	6	1,3	10
BK4017-B-2020	BKS4017-B-2020	46	20	245,2	195,2	54	160	160	63	25	15	9	16	110	45	32	32	33,7	6,3	6	1,3	10
BK4017-B-2025	BKS4017-B-2025	46	20	245,2	245,2	100	160	210	63	25	15	9	16	160	45	32	32	33,7	6,3	6	1,3	10
BK4017-B-2525	BKS4017-B-2525	46	20	295,2	245,2	100	210	210	100	25	15	9	16	160	45	32	32	33,7	6,3	6	1,3	10
BK4017-B-2530	BKS4017-B-2530	56	25	295,2	295,2	110	200	244	80	25	18	11	20	180	51	32	32	33,7	6,3	6	1,3	10
BK4017-B-3030	BKS4017-B-3030	56	25	345,2	295,2	110	250	244	125	32	18	11	22	182	51	39	37	39	6,3	6	1,3	10
BK4017-B-3040	BKS4017-B-3040	56	25	345,2	395,2	140	250	344	125	32	18	11	22	214	51	39	37	39	6,3	6	1,3	10

BK 4016

Core bars - (preground 0,2 - 0,5 mm oversize)

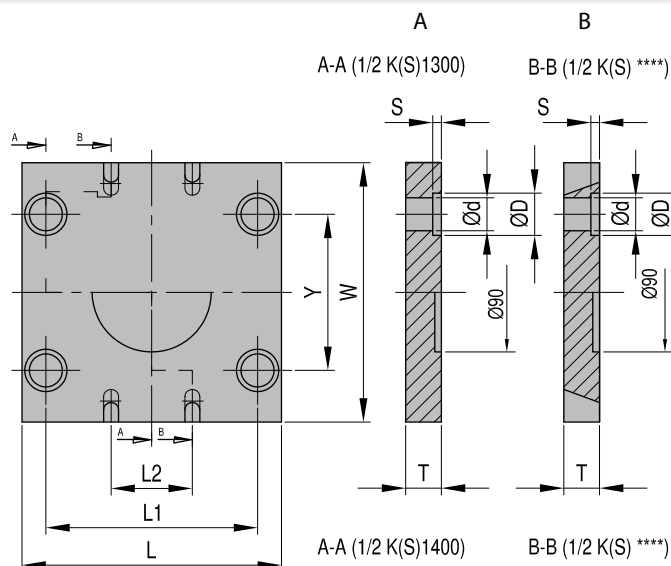
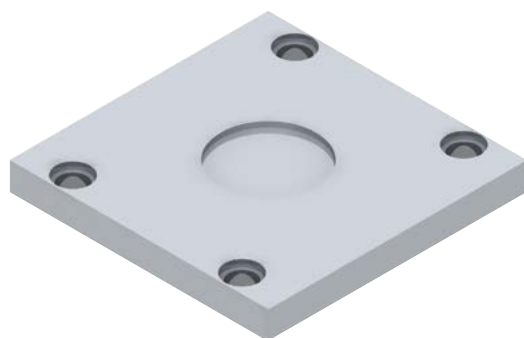


REF	Mat.	L	W	T
BK4016-Mat.-1216	DME 3 - 1.2312	156	36	15
BK4016-Mat.-1616	DME 5 - 1.2344	156	50	15
BK4016-Mat.-1620	DME 6 - 1.2767	196	45	20
BK4016-Mat.-1625	DME 7 - 1.2311	246	45	20
BK4016-Mat.-2020	DME 9 - Impax DME 10 - Ramax DME 11 - Stavax	196	63	20

REF	Mat.	L	W	T
BK4016-Mat.-2025	DME 3 - 1.2312	246	63	20
BK4016-Mat.-2525	DME 5 - 1.2344	246	100	20
BK4016-Mat.-2530	DME 6 - 1.2767	296	80	25
BK4016-Mat.-3030	DME 7 - 1.2311	296	125	25
BK4016-Mat.-3040	DME 9 - Impax DME 10 - Ramax DME 11 - Stavax	396	125	25

K(S) 1300 - K(S) 1400

Clamping plates

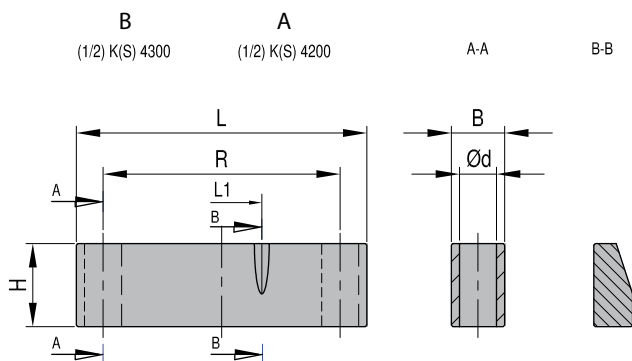


Type B - Stripper type = Bottom Clamping Plates with 18° milled angle (add "U" to Ref number)

REF mat. DME 1 (1.1730)	REF mat. DME 10 (Ramax)	W	L	T	Y	L1	D	d	S
K1300-1216-27	KS1300-1216-27	155,2	155,2	27	95	125	26	20	6,5
K1300-1616-27	KS1300-1616-27	195,2	155,2	27	125	125	26	20	6,5
K1300-1620-27	KS1300-1620-27	195,2	195,2	27	118	160	32	25	6,5
K1300-1625-27	KS1300-1625-27	195,2	245,2	27	118	210	32	25	6,5
K1300-2020-27	KS1300-2020-27	245,2	195,2	27	160	160	32	25	6,5
K1300-2025-27	KS1300-2025-27	245,2	245,2	27	160	210	32	25	6,5
K1300-2525-27	KS1300-2525-27	295,2	245,2	27	210	210	32	25	6,5
K1300-2530-36	KS1300-2530-36	295,2	295,2	36	200	244	32	25	6,5
K1300-3030-36	KS1300-3030-36	345,2	295,2	36	250	244	39	32	6,5
K1300-3040-36	KS1300-3040-36	345,2	395,2	36	250	344	39	32	6,5
K1400-1216-27	KS1400-1216-27	155,2	155,2	27	95	125	26	20	6,5
K1400-1616-27	KS1400-1616-27	195,2	155,2	27	125	125	26	20	6,5
K1400-1620-27	KS1400-1620-27	195,2	195,2	27	118	160	32	25	6,5
K1400-2020-27	KS1400-2020-27	245,2	195,2	27	160	160	32	25	6,5
K1400-2025-27	KS1400-2025-27	245,2	245,2	27	160	210	32	25	6,5
K1400-2525-27	KS1400-2525-27	295,2	245,2	27	210	210	32	25	6,5
K1400-2530-36	KS1400-2530-36	295,2	295,2	36	200	244	32	25	6,5
K1400-3030-36	KS1400-3030-36	345,2	295,2	36	250	244	39	32	6,5
K1400-3040-36	KS1400-3040-36	345,2	395,2	36	250	344	39	32	6,5

Risers

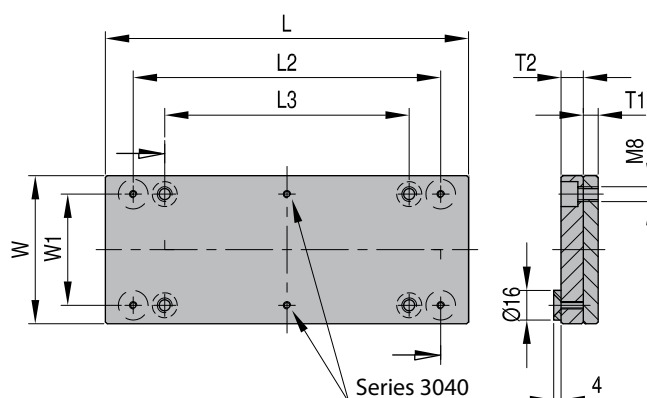
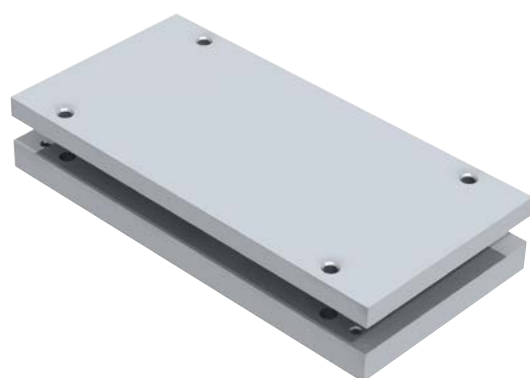
K(S) 4200 - K(S) 4300



REF DME 1 (1 1730) With 18° milled angle ød L H	REF DME 10 (Ramax) Without 18° milled angle ød L H	B	R
K(S)4200-20-155-46	K(S)4300-20-155-46	28	125
K(S)4200-20-155-56	K(S)4300-20-155-56	28	125
K(S)4200-20-155-76	K(S)4300-20-155-76	28	125
K(S)4200-25-195-46	K(S)4300-25-195-46	36	160
K(S)4200-25-195-56	K(S)4300-25-195-56	36	160
K(S)4200-25-195-76	K(S)4300-25-195-76	36	160
K(S)4200-25-195-96	K(S)4300-25-195-96	36	160
K(S)4200-25-245-46	K(S)4300-25-245-46	36	210
K(S)4200-25-245-56	K(S)4300-25-245-56	36	210
K(S)4200-25-245-76	K(S)4300-25-245-76	36	210
K(S)4200-25-245-96	K(S)4300-25-245-96	36	210
K(S)4200-25/32-295-76	K(S)4300-25/32-295-76	40/46*	244
K(S)4200-25/32-295-96	K(S)4300-25/32-295-96	40/46*	244
K(S)4200-32-295-116	K(S)4300-32-295-116	46	244
K(S)4200-32-395-76	K(S)4300-32-395-76	46	344
K(S)4200-32-395-96	K(S)4300-32-395-96	46	344
K(S)4200-32-395-116	K(S)4300-32-395-116	46	344

K(S) 6100 - K(S) 6200

Ejector plates

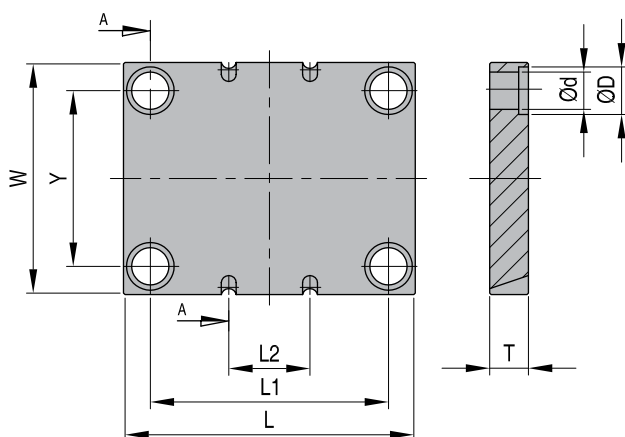


REF	W	L	T1/T2	REF	W	L	T1/T2	W1	L3	Series
mat. DME 1 (1.1730)				mat. DME 10 (Ramax)						
K6100-67-155-9				KS6100-67-155-9				47	92	1216
K6100-97-155-9				KS6100-97-155-9				77	92	1616
K6100-80-195-9				KS6100-80-195-9				60	132	1620
K6100-120-195-12				KS6100-120-195-12				100	132	2020
K6100-120-245-12				KS6100-120-245-12				100	182	2025
K6100-170-245-12				KS6100-170-245-12				146	182	2525
K6100-160-295-12				KS6100-160-295-12				136	232	2530
K6100-198-295-16				KS6100-198-295-16				174	232	2020
K6100-198-395-16				KS6100-198-395-16				174	332/166	3040

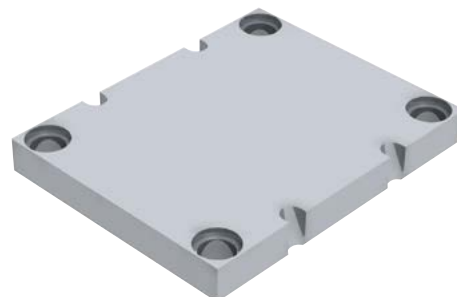
REF	ød	L	T1/T2	REF	ød	L	T1/T2	W1	L2	L3	Series
mat. DME 1 (1.1730)				mat. DME 10 (Ramax)							
K6200-67-155-9				KS6200-67-155-9				47	126	92	1216
K6200-97-155-9				KS6200-97-155-9				77	126	92	1616
K6200-80-195-9				KS6200-80-195-9				60	166	132	1620
K6200-120-195-12				KS6200-120-195-12				100	166	132	2020
K6200-120-245-12				KS6200-120-245-12				100	216	182	2025
K6200-170-245-12				KS6200-170-245-12				146	216	182	2525
K6200-160-295-12				KS6200-160-295-12				136	266	232	2530
K6200-198-295-16				KS6200-198-295-16				174	266	232	2020
K6200-198-395-16				KS6200-198-395-16				174	366	332/166*	3040

Support plates - with 18° milled angle

K(S) 2200



Other plate thicknesses and steel qualities upon request

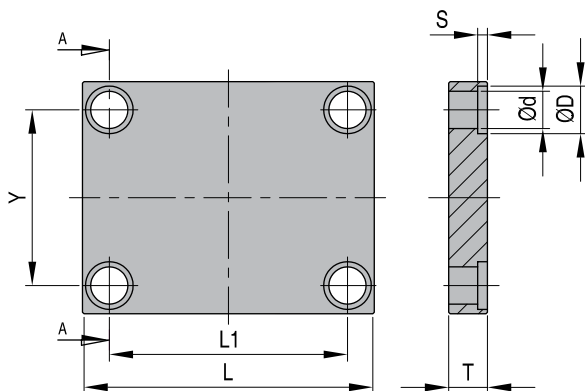


REF	T	W	L	Y	L1	d	D	S	L2
mat. K = DME 1 (1.1730) mat. KS = DME 10 (Ramax)									
K(S)2200-1216-27		125,2	155,2	95	125	20	26	6,5	36
K(S)2200-1616-27		155,2	155,2	125	125	20	26	6,5	36
K(S)2200-1620-27		155,2	195,2	118	160	25	32	6,5	54
K(S)2200-1625-27		155,2	245,2	118	210	25	32	6,5	100
K(S)2200-2020-27		195,2	195,2	160	160	25	32	6,5	54

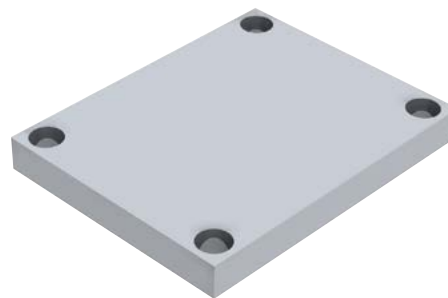
REF	T	W	L	Y	L1	d	D	S	L2
mat. K = DME 1 (1.1730) mat. KS = DME 10 (Ramax)									
K(S)2200-2025-27		195,2	245,2	160	210	25	32	6,5	100
K(S)2200-2525-27		245,2	245,2	210	210	25	32	6,5	100
K(S)2200-2530-27		245,2	295,2	200	244	25	32	6,5	110
K(S)2200-3030-36		295,2	295,2	250	244	32	39	6,5	110
K(S)2200-3040-36		295,5	395,2	250	344	32	39	6,5	140

Support plates - only guiding system

K(S) 2300



Other plate thicknesses and steel qualities upon request



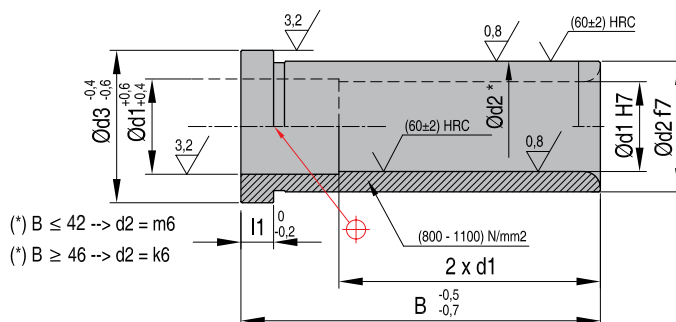
REF	W	L	Y	L1	d	D	S
mat. K = DME 1 (1.1730) mat. KS = DME 10 (Ramax)							
K(S)2300-1216-27	125,2	155,2	95	125	20	26	6,5
K(S)2300-1616-27	155,2	155,2	125	125	20	26	6,5
K(S)2300-1620-27	155,2	195,2	118	160	25	32	6,5
K(S)2300-1625-27	155,2	245,2	118	210	25	32	6,5
K(S)2300-2020-27	195,2	195,2	160	160	25	32	6,5

REF	W	L	Y	L1	d	D	S
mat. K = DME 1 (1.1730) mat. KS = DME 10 (Ramax)							
K(S)2300-2025-27	195,2	245,2	160	210	25	32	6,5
K(S)2300-2525-27	245,2	245,2	210	210	25	32	6,5
K(S)2300-2530-27	245,2	295,2	200	244	25	32	6,5
K(S)2300-3030-36	295,2	295,2	250	244	32	39	6,5
K(S)2300-3040-36	295,5	395,2	250	344	32	39	6,5

K 7661

Leader pin bushings

mat.: 1.7131

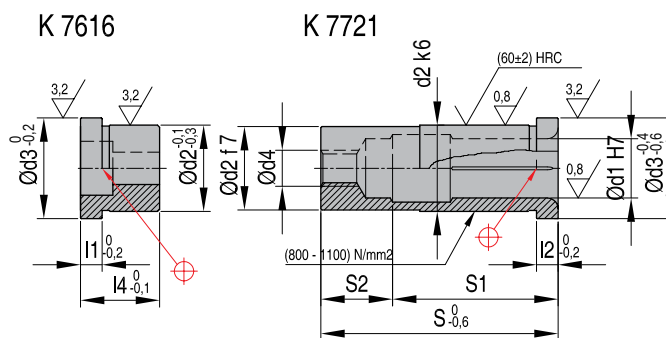


REF	d1-B	REF	d1-B	d3	d2	S4	d5	d6	T
K7661-20-15-32	K7661-20-14-32	25	20	1,3	26	27,2	36		
K7661-25-19-42	K7661-25-18-42	31	25	1,3	32	33,7	46		
K7661-25-19-52	K7661-25-18-52	31	25	1,3	32	33,7	56		
K7661-32-24-52	K7661-32-23-52	36	32	1,5	37	39	56		
K7661-32-24-62	K7661-32-23-62	36	32	1,5	37	39	66		

K 7721 + K 7616

Leader pin bushings + shoulder plates

mat.: 1.7131

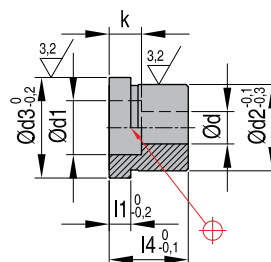


REF	d2-d1-S	REF	d2-d1-S	d3	d4	l2	S1	S2
K7721-20-15-50	K7721-20-14-50	25	M8	6	40	10		
K7721-20-15-60	K7721-20-14-60	25	M8	6	50	10		
K7721-20-15-70	K7721-20-14-70	25	M8	6	60	10		
K7721-20-15-80	K7721-20-14-80	25	M10	6	70	10		
K7721-25-19-60	K7721-25-18-60	31	M10	6	46	14		
K7721-25-19-70	K7721-25-18-70	31	M10	6	56	14		
K7721-25-19-80	K7721-25-18-80	31	M10	6	66	14		
K7721-25-19-90	K7721-25-18-90	31	M10	6	76	14		
K7721-32-24-70	K7721-32-23-70	38	M12	6	54	16		
K7721-32-24-85	K7721-32-23-85	38	M12	6	67	18		
K7721-32-24-105	K7721-32-23-105	38	M12	6	86	19		

Shoulder plates

mat.: 1.7131

K 7616

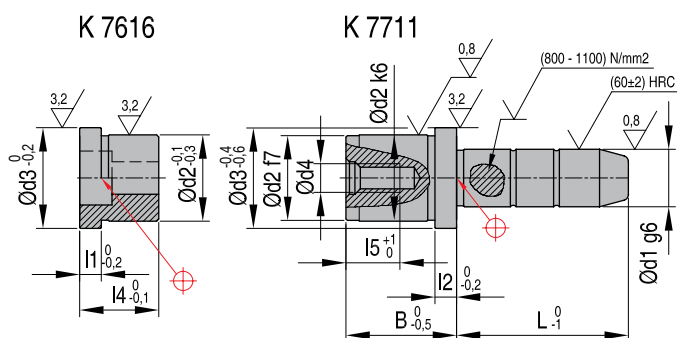


REF	d2	d3	l2	l4
K7616-20	20	25	6	11
K7616-25	25	31	6	15
K7616-32	32	38	6	19

Leader pins + shoulder plates

mat.: 1.7131

K 7711 + K 7616

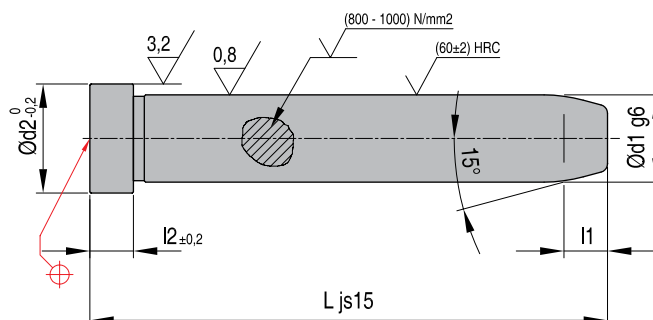


REF	REF	d2	d3	d4	l2	l5
K7711-20-15-30-30	K7711-20-14-30-30	20	25	M8	6	18
K7711-20-15-30-60	K7711-20-14-30-60	20	25	M8	6	18
K7711-20-15-30-100	K7711-20-14-30-100	20	25	M8	6	18
K7711-25-19-30-30	K7711-25-18-30-30	25	31	M10	6	21
K7711-25-19-30-60	K7711-25-18-30-60	25	31	M10	6	21
K7711-25-19-30-80	K7711-25-18-30-80	25	31	M10	6	21
K7711-25-19-30-100	K7711-25-18-30-100	25	31	M10	6	21
K7711-25-19-40-40	K7711-25-18-40-40	25	31	M10	6	21
K7711-25-19-40-120	K7711-25-18-40-120	25	31	M10	6	21
K7711-32-24-40-40	K7711-32-23-40-40	32	38	M12	6	22
K7711-32-24-40-120	K7711-32-23-40-120	32	38	M12	6	22
K7711-32-24-40-140	K7711-32-23-40-140	32	38	M12	6	22

APD

Angle pins

mat.: 1.7131



REF	d2	l1	l2
APD -10 -120	12	5	3
APD -10 -140	12	5	3
APD -10 -160	12	5	3
APD -10 -170	12	5	8
APD -14 -120	18	6	8
APD -14 -140	18	6	8
APD -14 -160	18	6	8
APD -14 -180	18	6	8
APD -14 -200	18	6	8
APD -14 -230	18	6	8
APD -14 -250	18	6	8
APD -18 -180	22	8	8
APD -18 -200	22	8	8
APD -18 -230	22	8	8
APD -18 -250	22	8	8
APD -20 -220	24	8	8
APD -20 -240	24	8	8
APD -20 -260	24	8	8
APD -20 -280	24	8	8

Double Sliding core molds

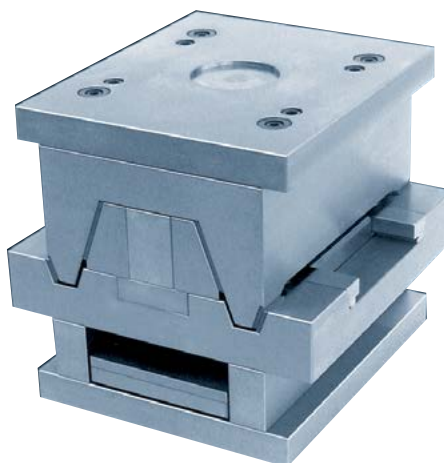
Info



The exceptional advantages of this type of Sliding Core Molds are precision and reliability. Two pairs of Split Cavity Blocks are installed on the bottom plate and will produce a double quantity of parts at each injection cycle. This results in an enormous timesaving at big production runs. The compact and accurate construction ensures long life due to the high precision at the split line faces.

Sliding Core Molds with extra locking features

Info



Especially made for Molding parts with big surfaces and high injection molding pressure. The extra locking feature will guarantee a perfect closing of the mold during injection. In order to obtain this condition the Top Bolster Plate will be made in one piece for Split Cavity Blocks up to 170 mm high. A big advantage is that no other additional locking parts must be assembled to the cavity plate at the level of the split line. It will allow the moldmaker total flexibility for installing cooling and or other items. Increased opening strokes are possible upon request.

Delivery:

Sliding Core Molds are available in the sizes 156 x 156 mm to 396 x 596 mm with free Cavity Split Blocks height.

Cavity Split Blocks + Core Bars (in steel see catalogue 1-2 - 1-5).

All data of each Sliding Core Mold built will be stored in our CAD-library.

Quick delivery of all replacement parts.

Risers will be delivered upon request in case of hardened steel or Ampco.